



### ROOM AIR CONDITIONER SPLIT TYPE GJ SERIES

#### MODELS

RAK-GJ09PHAA, RAC-GJ09WHAA RAK-GJ12PHAA, RAC-GJ12WHAA RAK-GJ15PHAA, RAC-GJ15WHAA RAK-GJ18PHAA, RAC-GJ18WHAA RAK-GJ24PHAA, RAC-GJ24WHAA

#### OUTDOOR UNIT

RAC-GJ09WHAA RAC-GJ12WHAA RAC-GJ15WHAA RAC-GJ18WHAA RAC-GJ24WHAA









#### **INDOOR UNIT**

RAK-GJ09PHAA RAK-GJ12PHAA RAK-GJ15PHAA RAK-GJ18PHAA RAK-GJ24PHAA



Cooling & Heating

# HITACHI

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# **SPECIFICATIONS**

# 1 SPECIFICATIONS

### 1.1. WALL TYPE (RAK-GJ09PHAA, RAC-GJ09WHAA, RAK-GJ12PHAA, RAC-GJ12WHAA)

	Indoor Model No		RAK-GJ09PHAA	RAK-GJ12PHAA			
	Outdoor Model No	RAC-GJ09WHAA	RAC-GJ12WHAA				
	System Type		Heat Pump	Heat Pump			
	Rated Cooling Capacity	BTU/h	9000	12000			
	Cooling Capacity (Min-Max)	BTU/h	4500~10500	5000-13600			
	Rated Heating Capacity	BTU/h	11000	14500			
	Heating Capacity (Min-Max)	BTU/h	3800~15000	5500-18000			
	EER2		15.0	13.0			
	SEER2		23.0	20.0			
	HSPF2		11.4	11.1			
Rated	COP at 47°F		3.80	3.80			
Performance	COP at 17°F (Normal Peak)		2.20	2.50			
	COP at 5°F (Normal Peak)		1.80	1.80			
	min Heating Capacity at +5 $^{\circ}$ F (-15 $^{\circ}$ C)	BTU/h	2200	3200			
	max Heating Capacity at +5°F (-15°C)	BTU/h	11000	14500			
	min Heating Capacity at -4°F (-20°C)	BTU/h	2000	3000			
	max Heating Capacity at -4°F (-20°C)	BTU/h	9000	11200			
	min Heating Capacity at -13°F (-25°C)	BTU/h	1300	2800			
	max Heating Capacity at -13°F (-25°C)	BTU/h	7200	8800			
	Moisture Removal	l/h	1.71	1.60			
	Rated Voltage	V-Ph- Hz	208~230V - 1P- 60Hz	208~230V - 1P- 60Hz			
	Rated Cooling Current	Amps	2.90	4.05			
Electrical Data	Rated Heating Current	Amps	4.10	4.88			
	МСА	Amps	12	14			
	МОР	Amps	20	25			
	Set Temp Range	<sup>o</sup> F ( <sup>o</sup> C)	60.8~89.6 (16~32)	60.8~89.6 (16~32)			
	Cooling Airflow (HH/H/M/L/SL)	CFM	370/360/324/235/147	415/400/311/177/107			
	Heating Airflow (HH/H/M/L/SL)	CFM	382/294/265/206/147	457/454/338/251/154			
	Sound Pressure Level (H/M/S/SL)	dB(A)	44/42/40/36/29	46/43/40/35/27			
Indoor Unit	Unit Dimension (WxHxD)	inch (mm)	37.40x11.57x9.25 (950 x 294 x 235)	37.40x11.57x9.06 (950x294x230)			
	Packaging Dimension (WxHxD)	inch (mm)	39.65x12.04x14.21 (1008x306x361)	39.65x12.04x14.21 (1008x306x361)			
	Net / Gross Weight	lbs (kg)	24.3/27.6 / (11.0/12.5)	24.3/27.6 / (11.0/12.5)			

# **SPECIFICATIONS**

	Operation Range - Cooling	<sup>o</sup> F ( <sup>o</sup> C)	-0.4 ~114.8 (-18 ~ 46)	-0.4 ~114.8 (-18 ~ 46)
	Operation Range - Heating	<sup>o</sup> F ( <sup>o</sup> C)	-13 ~75.2 (-25~24.0)	-13 ~75.2 (-25~24.0)
Outdoor Unit	Refrigerant		R32	R32
	Refrigerant Charge	oz (Kg)	31.74(0.9)	39.15 (1.11)
	Sound Pressure Level (High)	dB(A)	51	52
	Unit Dimension (WxHxD)	inch (mm)	29.53x22.44x11.02 (750x570x280)	33.46x25.59x11.73 (850x650x298)
	Packaging Dimension (WxHxD)	Inch (mm)	35.98x24.80x15.59 (914x630x396)	39.68x27.16x15.90 (1008x690x404)
	Net / Gross Weight	lbs (kg)	75.0/80.5 (34.0/36.5)	91.0/97.5 (41.0/44.0)
	Max Total Piping Length	Ft (m)	82.0ft (25)	82.0ft (25)
	Max Total Piping Height	Ft (m)	49.2ft (15)	49.2ft (15)
Piping	Piping Connection - Liquid	inch	1/4	1/4
	Piping Connection - Gas	inch	3/8	3/8
	Piping Connection - Drain	inch	5/8	5/8

#### 1.2. WALL TYPE (RAK-GJ15PHAA, RAC-GJ15WHAA, RAK-GJ18PHAA, RAC-GJ18WHAA,

RAK-GJ24PHAA, RAC-GJ24WHAA)

	Indoor Model No	RAK-GJ15PHAA	RAK-GJ18PHAA	RAK-GJ24PHAA			
	Outdoor Model No		RAC-GJ15WHAA	RAC-GJ18WHAA	RAC-GJ24WHAA		
	System Type		Heat Pump	Heat Pump	Heat Pump		
	Rated Cooling Capacity	BTU/h	15000	18000	22000		
	Cooling Capacity (Min-Max)	BTU/h	5150-16500	5800-22500	8000-26000		
	Rated Heating Capacity	BTU/h	18000	21600	25200		
	Heating Capacity (Min-Max)	BTU/h	5500-19000	6600-26000	7800-29500		
	EER2		13	12.5	13.0		
	SEER2		22	20.0	21.0		
	HSPF2		11	11.5	11.0		
Rated	COP at 47°F		3.15	3.80	3.70		
Performance	COP at 17°F (Normal Peak)		2.5	3.00	2.40		
	COP at 5°F (Normal Peak)		2.25	2.30	1.80		
	min Heating Capacity at +5°F (-15°C)		4700	6000	6000		
	max Heating Capacity at +5°F (-15°C)	BTU/h	15000	21600	24700		
	min Heating Capacity at -4°F (-20°C)		3500	4800	5000		
	max Heating Capacity at -4°F (-20°C)	BTU/h	13400	17200	20000		
	min Heating Capacity at -13°F (-25°C)		2780	4300	5000		
	max Heating Capacity at -13°F (-25°C)	BTU/h	13400	12900	15000		
	Moisture Removal	l/h	2.1	2.0	4.0		
	Rated Voltage	V-Ph-Hz	208~230V - 1P- 60Hz	208~230V - 1P- 60Hz	208~230V - 1P- 60Hz		
	Rated Cooling Current	Amps	5.55	6.10	7.40		
Electrical Data	Rated Heating Current	Amps	8.07	7.30	8.80		
	МСА	Amps	16	20	20		
	МОР	Amps	25	32	32		
	Set Temp Range	°F (°C)	60.8~89.6 (16~32)	60.8~89.6 (16~32)	60.8~89.6 (16~32)		
	Cooling Airflow (HH/H/M/L/SL)	CFM	470/440/390/310/260	572/498/434/364/270	600/580/500/400/300		
	Heating Airflow (HH/H/M/L/SL)	CFM	460/370/360/260/220	653/608/533/392/300	700/700/580/450/350		
	Sound Pressure Level (H/M/S/SL)-Cool	dB(A)	47/45/42/36/32	49/49/45/42/35	52/52/47/43/36		
	Sound Pressure Level (H/M/S/SL)-Heat	dB(A)	48/46/42/36/32	49/49/45/42/35	52/52/47/43/36		
Indoor Unit	Unit Dimension (WxHxD)	inch (mm)	37.40x11.57x9.06 (950x294x230)	41.34x11.57x10.04 (1050x294x255)	43.3x11.8x10.2 (1100x300x260)		
	Packaging Dimension (WxHxD)	inch (mm)	39.65x12.04x14.21 (1008x306x361)	43.70x14.21x12.83 (1110x361x326)	45.47x12.99x14.37 (1155 x330 x365)		
	Net / Gross Weight	lbs (kg)	24.3 (11.0) / 27.6 (12.5)	30.07 (14.0)/ 37.48 (17.0)	30.07 (14.0) / 37.48 (17.0)		

# SPECIFICATIONS

	Operation Range - Cooling	°F (°C)	-0.4 ~114.8 (-18 ~ 46)	-0.4 ~114.8 (-18 ~ 46)	-0.4 ~114.8 (-18 ~ 46)
	Operation Range - Heating	°F (°C)	-13 ~75.2 (-25~24.0)	-13 ~75.2 (-25~24.0)	-13 ~75.2 (-25~24.0)
	Refrigerant		R32	R32	R32
	Refrigerant Charge	oz (Kg)	44.09 (1.25)	57.50(1.63)	65.95(1.87)
Outdoor Unit	Sound Pressure Level (High)-Cooling	dB(A)	52	53	53
	Sound Pressure Level (High)-Heating	dB(A)	52	54	54
	Unit Dimension (WxHxD)	inch (mm)	33.46x31.50x11.73 (850x800x298)	37.2x37.4x14.6 (945X950X370)	37.2x37.4x14.6 (945X950X370)
	Packaging Dimension (WxHxD)	Inch (mm)	39.60x33.38x15.90 1006x848x404	43.93x43.30x20.47 (1116x1100x520)	43.93x43.30x20.47 (1116x1100x520)
	Net / Gross Weight	lbs (kg)	103.6 (47.0) / 114.6 (52.0)	163 (74) / 172 (78)	163 (74) / 172 (78)
	Max Total Piping Length	Ft (m)	98.4 (30)	98.4ft (30)	98.4ft (30)
	Max Total Piping Height	Ft (m)	65.6 (20)	66(20)	66(20)
Piping	Piping Connection - Liquid	inch	1/4	1/4	1/4
	Piping Connection - Gas	inch	1/2	1/2	5/8
	Piping Connection - Drain	inch	5/8	5/8	5/8

NOTE:

1. Capacity and seasonal performance data (SEER/HSPF) are based on AHRI 210-240. The norminal heating and

cooling capacity is the combined capacity of the HITACHI Split system (Indoor + Outdoor Unit).

Operation Conditions		Cooling	Heating
Indoor Air Inlet Temperature	dB	80 °F	70 °F
	WB	67 °F	
Outdoor Air Inlet Temperature	dB	95 °F	47 °F
	WB		43 °F
Piping Length: 16.4f (5.0 meters); Piping Lift: 0 dB: Dry Bulb; WB: Wet Bulb	f (0 m	eter)	

2. The Sound Pressure Level is based on the following conditions:

#### INDOOR

- 2.62ft (0.8 meter) beneath indoor height center

- 3.28ft (1 meter) from Discharge grille

#### OUTDOOR

-3.28ft (1 meter) from the unit front surface and 3.28ft (1 meter) from floor level.

The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site.

### 2.1. INDOOR WALL TYPE: RAK-GJ09PHAA, RAK-GJ12PHAA, RAK-GJ15PHAA



### 2.2. INDOOR WALL TYPE: RAK-GJ18PHAA

UNIT: Inch(mm)



### 2.3. INDOOR WALL TYPE: RAK-GJ24PHAA



### 2.4 OUTDOOR: RAC-GJ09WHAA

UNIT: Inch(mm)



# 2.5 OUTDOOR: RAC-GJ12WHAA

UNIT: Inch(mm)





### 2.6 OUTDOOR: RAC-GJ15WHAA

Unit: Inch (mm)



# 2.7 OUTDOOR: RAC-GJ18WHAA / RAC-GJ24WHAA



Service space

#### 3.1. CAPACITY CHARACTERISTIC CURVES

The following charts show the characteristics of outdoor unit capacity, which corresponds with the operating ambient temperature of outdoor unit.

Conditions:

①Pipe length / height difference:16.4ft (5m) / 0ft (0m)
③Capacity loss due to white frost and defrost operation is not included.
②Indoor fan speed at High mode

#### 3.1.1. RAK-GJ09PHAA, RAC-GJ09WHAA

### COOLING [60Hz, 230V]

INDO	DOR					OUTDOOR TEMPERATURE (°FDW)																
EWB	EDB	14			70			81				90			95		104				110	
°F	°F	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI
54	64	5,172	4,405	247	8,460	8,483	424	7,830	7,831	500	7,380	7,423	552	7,110	7,097	576	6,660	6,689	618	6,390	6,362	642
57	68	5,172	4,405	247	9,090	8,483	424	8,460	7,912	506	7,920	7,423	558	7,650	7,178	582	7,110	6,689	624	6,840	6,444	654
61	72	5,172	4,687	251	9,720	8,483	430	9,000	7,912	512	8,460	7,423	564	8,190	7,178	594	7,650	6,689	636	7,380	6,444	660
64	77	5,545	5,026	255	10,350	9,217	435	9,540	8,565	517	9,000	8,075	570	8,640	7,749	594	8,100	7,260	642	7,740	6,933	666
66	81	5,732	5,195	259	10,710	9,707	441	9,900	8,973	523	9,360	8,483	576	9,000	8,157	600	8,460	7,668	642	8,100	7,341	666
72	86	6,355	5,139	259	11,880	9,625	441	10,980	8,891	523	10,350	8,402	582	9,990	8,075	606	9,000	7,831	666	8,370	7,668	702
75	90	6,792	5,139	263	12,690	9,625	446	11,700	8,891	529	11,070	8,402	582	10,620	8,075	612	9,360	7,994	684	8,550	7,912	726

### HEATING [60Hz, 230V]

		OUTDOOR TEMPERATURE (°FDW)														
EDB	5		14		17		23		32		47		50		59	
°F	TC	PI	TC	PI	TC	TC PI		PI	TC	PI	TC	PI	TC	PI	TC	PI
61	11060	1758	12310	1720	13076	1679	12801	1540	12096	1220	11069	721	11816	691	13111	638
64	11030	1774	12280	1736	13038	1704	12758	1572	12048	1255	11035	785	11783	758	13056	713
20	11000	1790	12250	1753	13000	1730	12714	1604	12000	1289	11000	848	11750	826	13000	788
72	10970	1806	12220	1769	12962	1756	12671	1636	11952	1323	10966	911	11717	893	12945	863
75	10940	1822	12190	1785	12924	1781	12627	1668	11904	1358	10931	975	11684	960	12889	938

\* Maximum Output values are not based on AHRI test conditions

EWB: Evaporator Wet Bulb temperature (°F) EDB: Evaporator Dry Bulb temperature (°F) (°FDB): Outdoor Unit Inlet Air Dry Temperature (°F)

#### 3.1.2. RAK-GJ12PHAA, RAC-GJ12WHAA

#### COOLING [60Hz, 230V]

INDO	DOR				OUTDOOR TEMPERATURE (°FDW)																	
EWB	EDB		14		70			81			90				95		104			110		
°F	°F	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI
54	64	5,914	4,930	326	9,694	9,514	561	8,972	8,782	661	9,840	9,687	849	9,480	9,261	886	8,880	8,729	951	8,520	8,303	988
57	68	5,914	4,930	326	10,416	9,514	561	9,694	8,874	669	10,560	9,687	858	10,200	9,368	895	9,480	8,729	960	9,120	8,410	1,006
61	72	5,914	5,246	331	11,138	9,514	568	10,313	8,874	676	11,280	9,687	868	10,920	9,368	914	10,200	8,729	978	9,840	8,410	1,015
64	77	6,341	5,625	336	11,859	10,337	575	10,931	9,605	684	12,000	10,539	877	11,520	10,113	914	10,800	9,474	988	10,320	9,048	1,025
66	81	6,555	5,815	341	12,272	10,886	583	11,344	10,063	692	12,480	11,071	886	12,000	10,645	923	11,280	10,006	988	10,800	9,581	1,025
72	86	7,268	5,752	341	13,613	10,795	583	12,581	9,971	692	13,800	10,964	895	13,320	10,539	932	12,000	10,219	1,025	11,160	10,006	1,080
75	90	7,766	5,752	347	14,541	10,795	590	13,406	9,971	700	14,760	10,964	895	14,160	10,539	941	12,480	10,432	1,052	11,400	10,326	1,117

### HEATING [60Hz, 230V]

INDOOR							OUTDO	OR TEMP	ERATURE	(°FDW)						
EDB	ļ	5	1	4	1	7	2	3	3	2	4	7	5	0	5	9
۴F	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI
61	14560	2368	15998	2118	16876	1949	16558	1822	15746	1531	14569	1073	15429	916	16911	650
64	14530	2384	15968	2134	16838	1974	16515	1854	15698	1566	14535	1137	15396	983	16856	725
20	14500	2400	15938	2150	16800	2000	16471	1886	15650	1600	14500	1200	15363	1050	16800	800
72	14470	2416	15908	2166	16762	2026	16428	1918	15602	1634	14466	1263	15330	1117	16745	875
75	14440	2432	15878	2182	16724	2051	16384	1950	15554	1669	14431	1327	15297	1184	16689	950

\* Maximum Output values are not based on AHRI test conditions

EWB: Evaporator Wet Bulb temperature (°F) EDB: Evaporator Dry Bulb temperature (°F) (°FDB): Outdoor Unit Inlet Air Dry Temperature (°F)

#### 3.1.3. RAK-GJ18PHAA, RAC-GJ18WHAA

#### COOLING [60Hz, 230V]

IND	DOR		OUTDOOR TEMPERATURE (°FDW)																			
EWB	EDB		14			70			81			90			95			104			110	
°F	°F	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI
54	64	12625	10085	697	15252	14343	882	14116	13240	1040	14760	13923	1274	14220	13311	1330	13320	12546	1427	12780	11934	1482
57	68	12625	10085	697	16388	14343	882	15252	13378	1052	15840	13923	1288	15300	13464	1343	14220	12546	1440	13680	12087	1510
61	72	12625	10732	708	17523	14343	894	16225	13378	1064	16920	13923	1302	16380	13464	1371	15300	12546	1468	14760	12087	1524
64	77	13538	11507	718	18659	15584	906	17199	14481	1077	18000	15147	1316	17280	14535	1371	16200	13617	1482	15480	13005	1537
66	81	13994	11895	729	19308	16412	917	17848	15171	1089	18720	15912	1330	18000	15300	1385	16920	14382	1482	16200	13770	1537
72	86	15515	11766	729	21417	16274	917	19795	15033	1089	20700	15759	1343	19980	15147	1399	18000	14688	1537	16740	14382	1620
75	90	16580	11766	740	22878	16274	929	21093	15033	1101	22140	15759	1343	21240	15147	1413	18720	14994	1579	17100	14841	1676

### HEATING [60Hz, 230V]

INDOOR							OUTDO	OR TEMP	ERATURE	E (°FDW)						
EDB	ļ	5	1	4	1	7	2	3	3	32	4	.7	5	50	5	;9
°F	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI
61	21660	2868	24285	2868	25876	2849	25287	2665	23796	2231	21669	1573	23241	1566	25911	1550
64	21630	2884	24255	2884	25838	2874	25244	2697	23748	2266	21635	1637	23208	1633	25856	1625
68	21600	2900	24225	2900	25800	2900	25200	2729	23700	2300	21600	1700	23175	1700	25800	1700
72	21570	2916	24195	2916	25762	2926	25157	2761	23652	2334	21566	1763	23142	1767	25745	1775
75	21540	2932	24165	2932	25724	2951	25113	2792	23604	2369	21531	1827	23109	1834	25689	1850

\* Maximum Output values are not based on AHRI test conditions

EWB: Evaporator Wet Bulb temperature (°F) EDB: Evaporator Dry Bulb temperature (°F) (°FDB): Outdoor Unit Inlet Air Dry Temperature (°F)

#### 3.1.4. RAK-GJ24PHAA , RAC-GJ24WHAA

### COOLING [60Hz, 230V]

IND	OOR		OUTDOOR TEMPERATURE (°FDW)																			
EWB	EDB		14			70			81			90			95			104			110	
°F	°F	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI	TC	SHC	PI
54	64	10331	7414	569	18503	15633	1069	17125	14430	1260	18040	15288	1555	17380	14616	1622	16280	13776	1741	15620	13104	1808
57	68	10331	7414	569	19881	15633	1069	18503	14581	1274	19360	15288	1572	18700	14784	1639	17380	13776	1758	16720	13272	1842
61	72	10331	7889	578	21259	15633	1083	19684	14581	1289	20680	15288	1589	20020	14784	1673	18700	13776	1791	18040	13272	1859
64	77	11078	8460	587	22637	16986	1097	20865	15783	1304	22000	16632	1606	21120	15960	1673	19800	14952	1808	18920	14280	1876
66	81	11452	8745	596	23424	17888	1111	21653	16535	1319	22880	17472	1622	22000	16800	1690	20680	15792	1808	19800	15120	1876
72	86	12696	8650	596	25983	17737	1111	24015	16384	1319	25300	17304	1639	24420	16632	1707	22000	16128	1876	20460	15792	1977
75	90	13568	8650	605	27755	17737	1125	25589	16384	1334	27060	17304	1639	25960	16632	1724	22880	16464	1927	20900	16296	2045

### HEATING [60Hz, 230V]

INDOOR							OUTDO	OR TEMP	ERATURE	E (°FDW)						
EDB	Į	5	1	4	1	7	2	3	3	2	4	7	5	0	5	9
°F	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI
61	24760	3068	27260	3318	28776	3449	28287	3222	27046	2681	25269	1873	26766	2016	29311	2250
64	24730	3084	27230	3334	28738	3474	28244	3254	26998	2716	25235	1937	26733	2083	29256	2325
68	24700	3100	27200	3350	28700	3500	28200	3286	26950	2750	25200	2000	26700	2150	29200	2400
72	24670	3116	27170	3366	28662	3526	28157	3318	26902	2784	25166	2063	26667	2217	29145	2475
75	24640	3132	27140	3382	28624	3551	28113	3350	26854	2819	25131	2127	26634	2284	29089	2550

\* Maximum Output values are not based on AHRI test conditions

EWB: Evaporator Wet Bulb temperature (°F) EDB: Evaporator Dry Bulb temperature (°F) (°FDB): Outdoor Unit Inlet Air Dry Temperature (°F)

### 3.2. CORRECTION FACTORS ACCORDING TO PIPING LENGTH

Correction Factor for  $\ensuremath{\textbf{Cooling Capacity}}$  according to Piping Length

The cooling capacity should be corrected according to the following formula:

 $CCA = CC \times F$ 

- CCA: Actual Corrected Cooling Capacity (kcal/h)
- CC: Cooling Capacity in the Performance Table (kcal/h)
- F: Correction Factor Based on the Equivalent Piping Length

The correction factors are shown in the following figure.

Equivalent Piping Length for:

- One 90<sup>o</sup> Elbow is 0.5m.
- One 180º Curve is 1.5m.



Correction Factor for  $\ensuremath{\text{Heating Capacity}}$  according to Piping Length

The heating capacity should be corrected according to the following formula:

HCA= HC x F

- HCA: Actual Corrected Heating Capacity (kcal/h)
- HC: Heating Capacity in the Performance Table (kcal/h)
- F: Correction Factor Based on the Equivalent Piping Length

- H: Vertical Distance Between Indoor Unit and Outdoor Units in Meters
- L: Actual One-Way Piping Length Between Indoor Unit and Outdoor Unit in Meters
- EL: Equivalent Total Distance Between Indoor Unit and Outdoor Unit in Meters (Equivalent One-Way Piping Length)



Models : RAC-GJ12WHAA



Models : RAC-GJ15WHAA





Models : RAC-GJ18WHAA





#### 3.3. CORRECTION FACTORS ACCORDING TO DEFROSTING OPERATION

The heating capacity in the preceding paragraph, excludes the condition of the frost or the defrosting operation period. In consideration of the frost or the defrosting operation, the heating capacity is corrected by the equation below.

Corrected heating capacity = Defrost Correction factor x unit capacity

OUTDOOR TEMPERATURE (°FDB)	5	14	19.4	23	32	44.6	50	56
Correction factor (humidity rate85% RH)	0.95	0.95	0.89	0.85	0.81	1.0	1.0	1.0

**Correction Factor** 



#### NOTE:

The correction factor is not valid for special conditions such as snowfall or operation in a transitional period.

### 4.1. RAK-GJ09PHAA





The Sound Pressure Level is based on the following conditions:

- 2.62ft (1 meter) from the beneath indoor heigh center and 3.28ft (1 meter) from discharge grille
  - The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site.

### 4.2. RAC-GJ09WHAA



The Sound Pressure Level is based on the following conditions:

3.28ft (1 meter) from the unit front surface and 3.28ft (1 meter) from floor level
The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site.

### 4.3. RAK-GJ12PHAA



NC-30 23.52 NC-25 20 15.27 NC-20 8.65 NC-15 10 Approximate threshold for continous noise 0 63 125 250 500 1000 2000 4000 8000 Octave band Main wavelength (Hz)

The Sound Pressure Level is based on the following conditions:

- 2.62ft (1 meter) from the beneath indoor heigh center and 3.28ft (1 meter) from discharge grille

The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site.

#### 4.4. RAC-GJ12WHAA



The Sound Pressure Level is based on the following conditions:

2.62ft (1 meter) from the beneath indoor heigh center and 3.28ft (1 meter) from discharge grille
The above data was measured in an anechoic chamber. Please take into consideration reflected sound of your specific site.

### 4.5. RAC-GJ18WHAA



#### 4.6. RAC-GJ24WHAA



# 5 WORKING RANGE

#### 5.1. POWER SUPPLY

Working Voltage	208V ~ 230V
Voltage Imbalance	Within a 3% Deviation from Each Voltage at the Main Terminal of Outdoor Unit
Starting Voltage	Higher than 85% of the Rated Voltage

#### 5.2. WORKING RANGE

Applicable models:

RAC-GJ09WHAA	
RAC-GJ12WHAA	
RAC-GJ18WHAA	
RAC-GJ24WHAA	
RAC-GJ24WHAA	

The temperature range is indicated in the following table.

#### Cooling



#### Heating



### 6 ELECTRICAL DATA

#### 6.1. INDOOR UNIT

Madal	Unit Main Power	Rated input current of power	Indoor Fan Motor			
Woder	VOL, PH, Hz	conversion equipment (A)	RNC (A)	IPT (W)		
RAK-GJ09PHAA	208-230, 1, 60	0.66	0.45	30		
RAK-GJ12PHAA	208-230, 1, 60	0.80	0.45	30		
RAK-GJ15PHAA	208-230, 1, 60	0.80	0.45	30		
RAK-GJ18PHAA	208-230, 1, 60	0.80	0.50	38		
RAK-GJ24PHAA	208-230, 1, 60	0.80	0.70	38		

RNC:

PH:

Running Current (A)

Phase (\phi)

VOL: Rated Unit Power Supply Voltage (V)

Hz: Frequency (Hz)

IPT: Input (W)

#### 6.2. OUTDOOR UNIT

	Unit Main	Power		Electrical Data							
Model	VOL, PH, Hz	Rated input current of power conversion equipment (A)	Rated Cooling Current (A)	Rated Heating Current (A)	MCA	МОР					
RAC-GJ09WHAA	208-230, 1, 60	7.0	2.90	4.10	12	20					
RAC-GJ12WHAA	208-230, 1, 60	10.0	4.05	4.88	14	25					
RAC-GJ1 5WHAA	208-230, 1, 60	11.5	5.55	8.07	16	25					
RAC-GJ18WHAA	208-230, 1, 60	15.0	6.10	7.30	20	32					
RAC-GJ24WHAA	208-230, 1, 60	15.0	7.40	8.80	20	32					

VOL: Rated Unit Power Supply Voltage (V)

HZ: Frequency (Hz)

STC: Starting Current (A)

RNC: Running Current (A)

PH: Phase (φ) IPT: Input (W)

#### NOTE:

- 1. The above compressor data is based on 100% capacity combination of indoor units at the rated operating frequency
- 2. This data is based on the same conditions as the nominal heating and cooling capacities.
- 3. The compressor started by an inverter, resulting in extremely low starting current.

# WIRING DIAGRAM

### 7 WIRING DIAGRAM

#### 7.1. RAK-GJ09PHAA, RAK-GJ12PHAA, RAK-GJ15PHAA



# \*1: SOME MODEL DO NOT HAVE THIS FUNCTION

CAUTION!	TURN OFF THE POWER
НІСН	SOURCE DURING THE
VOLTAGE	SERVICE WORK.

### 7.2. RAK-GJ18PHAA



# \*1: SOME MODEL DO NOT HAVE THIS FUNCTION

CAUTION!	TURN OFF THE POWER
HIGH	SOURCE DURING THE
VOLTAGE	SERVICE WORK.

### 7.3. RAK-GJ24PHAA

WIRING DIAGRAM

BLK:BLACK YEL:YELLOW BLU:BLUE GRN:GREEN RED:RED WHT:WHITE GRY:GRAY BRN:BROWN



<b>※</b> 1:SOME	MODEL	DO NOT
HAVE	THIS	FUNCTION.

CAUTION!	TURN OFF THE POWER
HIGH	SOURCE DURING THE
VOLTAGE	SERVICE WORK.

### 7.4. RAC-GJ09WHAA

OUTDOOR UNIT



\*SOME MODEL DO NOT HAVE THIS FUNCTION.

### 7.5. RAC-GJ12WHAA, RAC-GJ15WHAA

# OUTDOOR UNIT



\*SOME MODEL DO NOT HAVE THIS FUNCTION.
### 7.6. RAC-GJ18WHAA / RAC-GJ24WHAA



## 8 **REFRIGERANT CYCLE**

### 8.1. RAK-GJ09PHAA, RAK-GJ12PHAA



### 8.2. RAC-GJ09WHAA

## COOLING, DEHUMIDIFYING, DEFROSTING



### 8.3. RAC-GJ12WHAA

# COOLING, DEHUMIDIFYING, DEFROSTING

OUTDOOR UNIT



## 8.4. RAK-GJ15PHAA, RAK-GJ18PHAA



### 8.5. RAC-GJ15WHAA



### 8.6. RAC-GJ18WHAA





## 8.7. RAK-GJ24PHAA

# COOLING, DEHUMIDIFYING, DEFROSTING



# HEATING



### 8.8. RAC-GJ24WHAA



## 9 CONTROL AND FUNCTION

### 9.1. WIRELESS REMOTE CONTROL AND FUNCTION



BUTTONS	FUNCTION
o Mode	<b>MODE Selector Button</b> Use this button to select the operationg mode. Every time you press this button, the mode will change from (Heat) > (Auto) > (Cool) > (Dry) > (Fan) cyclically.
GoodSleep	GoodSleep Button The unit shifts the room temperature and reduces the fan speed.
Temp	<b>Temperature Button</b> Room temperature setting. Value will change quicker when keep pressing.
FrostWash	<b>FROST WASH</b> / <b>CLEAN Button</b> The dust and dirt adhering to indoor heat exchanger which is the cause of the smell. They are washed away by freezing and thawing of the heat exchanger.
Fan Speed	FAN SPEED Selector Button Select the fan speed.
	START/STOP Button Press this button to start operation. Press it again to stop operation.
Powerful	POWERFUL Button The air conditioner performs at maximum power.
Silent	SILENT Button The fan speed chnages to the silent fan speed.
On Timer	On Timer Button Select the turn ON time.

Off Timer	Off Timer Button Select the turn OFF time.
O Eco	ECO Button Use this button to set the ECO mode.
LeaveHome	<b>LEAVE HOME Button</b> Prevent the room temperature from falling too much by setting temperature 10°C~16°C when no one is at home.
Up/Down	<b>Up/Down Button</b> Control the angle of the horizontal air deflector.
Left/Right	Left/Right Button Control the angle of the Vertical air deflector.
Wide Reach	Wide Reach Button Control the angle of the Vertical air deflector.
My Mode	<b>My Mode Button</b> Use this mode for personalized comfortable settings. The My Mode can be set by using the remote controller. Up to 3 programs can be set.

For more information, please refer to the operation manual.

### 9.2. HOW TO SET UP FROM SERVICE SETTING MODE

The Service function, which was set by DIP-SW setting or double pressing of the HHRC in the current model. it will be done by HHRC in GRAC as shown as below.



% If you don't do anything for 30 seconds, you will be out of the service setting mode.

### 9.3. HOW TO OPERATE THE HHRC METHOD





### 9.4. SERVICE SETTING ITEM USED FOR NA ENTRY

			HHRC LCD display			LI	
<b>.</b>			Layer1	Layer2	Layer3	(Category)	
Category	Function Name	Value	Category	Function	Value	Installation	
		Disable			01	2C	
	0.14	Card Key Input -A Enable			02	Clean	
	Card Key	Card Key Input -B Enable	1A	AO	03	cycle operation	
		reserve			04-99	adjustment	
		Normal Mode			01	4E	
		Cooling Lock				Fan control	
Installation	NA de la col	(Cool, Dry, Fan mode available)			02	.5F	
	IVIODE LOCK	Heating Lock	IA	AI	02	supporting service	
		(Heat and Fan mode available)			03	6H	
		reserve			04-99	HHRC	
		auto restart changeover disable			01	Diagnosis	
	Auto restart	auto restart by previous mode	1A	A2	02	8L	
		reserve			03-99	Future	
		average area setting			01	L1	
	Defrost selection Function	cold area setting	3d	EO	02	(Category)	
		reserve	54		03-99	Installation	
		(-5° C/-10° F)			01	2C	
		(-4°C/-8°F)	1		02	Clean 3d	
	Shift value adjustment of setting temperature (Cool Mode, Heat Mode)	(-3°C/-6°F)	- - - 3d -		03	cycle operation	
		$(-2^{\circ} C/-4^{\circ} F)$			04	adjustment	
Cycle operation		$(-1^{\circ} C/-2^{\circ} F)$			05	4E Fan control	
		$(+0^{\circ} C/+0^{\circ} E)$		E1(Cool)/E2(H eat)	06	55	
		$(-2)^{(-2)} (-2)$			07	supporting service	
		$(+2^{\circ} C/4^{\circ} F)$			08	6H	
		$(+2^{\circ} C/6^{\circ} F)$			09	HHRC	
		$(+4^{\circ} C/8^{\circ} F)$			10	7J	
		$(+5^{\circ} C/10^{\circ} F)$			10	Diagnosis	
					12_99	8L Future	
		ultra low			01	L1	
Cycle operation	IDU fan control at cooling	set fan speed	Зd	F3	02	(Category)	
	thermo-off	recenvo	50	2.5	03-99	1A	
					03 33	Installation	
	Temperature Resolution	0.5 C		<b>D</b> 0	01	Clean	
	change - 0.5> 1	1° C		PU	02	3d	
						cycle operation	
	For Constitution	Auto-Silent - Low-Med-Hi-Super Hi		<b>D1</b>	01	adjustment	
HUDC	Fan Speed key sequence	Super Hi-Hi-Med-Lo-Silent -Auto			02	4E Eap control	
		Disable Selection on HHRC			02		
	Operation Mode : Auto		6H	P2	02	5F	
		Disable Selection on HHPC			02	supporting service	
	Operation Mode : Cool			P3	0.2	6H	
					02	HHRC	
	Operation Mode : Dry			P4	02	7J Diognasia	
					02	Diagnosis	
	Operation Mode : Fan			P5	02	oL Future	
	1	Enable Selection on HHKC			UZ	i uturo	

## 9.4. SERVICE SETTING ITEM USED FOR NA ENTRY (CONTINUE)

			ŀ	IHRC LCD displa	v	L1 (Category)
			Layer1	Layer2	Layer3	1A Installation
Category	Function Name	Value	Category	Function	Value	2C
		Disable Selection on HHRC			01	3d
	Operation Mode : Heat	Frable Selection on HHPC		P6	02	adjustment 4F
					02	Fan control
HHRC	Auto Fan speed : Enable /	Disable Selection on HHRC	6H	P8	01	5F supporting service
		Enable Selection on HHRC			02	6H HHRC
	Super hi Fan speed :	Enable Selection on HHRC		PQ	01	7J Diagnosis
	Enable / Disable	Disable Selection on HHRC			02	8L Future
		60°F (16°C)			01	L1 (Orthorne)
		62°F (17°C)	-		02	( Category)
		64°F (18°C)	-		03	Installation
		66°F (19°C)	-		04	2C
		68°F (20°C)	-		05	Clean
		70°F (21°C)	-		06	cvcle operation
		72°F (22°C)	-		07	adjustment
		74°F (23°C)	-		08	4E
ппкс	Cooling Lower limit setting	76°F (24°C)	6H	PC	09	Fan control
		77°F (25°C)	-		10	5F
		78°F (26°C)			11	supporting service
		80°F (27°C)			12	6H
		82°F (28°C)			13	HHRC
		84°F (29°C)			14	7J
		86°F (30°C)	-		15	Diagnosis
		88°F (31°C)			16	8L
		90°F (32°C)			17	Future
		90°F (32°C)			01	LI
		88°F (31°C)	-		02	( Category)
		86°F (30°C)			03	Installation
		84°F (29°C)			04	2C
		82°F (28°C)			05	Clean
		80°F (27°C)			06	3d
		78°F (26°C)	1		07	cycle operation
		77°F (25°C)	1	Pd	08	4F
HHRC	Heating Upper limit setting	76°E (24°C)	6н		09	Fan control
		74°F (23°C)			10	50
		72°F (22°C)			11	OF supporting service
		70°F (21°C)			12	Supporting Service
		68°E (20°C)			12	6H
		66°F (19°C)			14	71
		64°E (19°C)			14	Diagnosis
		62°E (17°C)			15	81
		60°F (16°C)			10	Future
		Display History 1			17	11
		(Latest/newest) of last Eive)			01	(Cotogony)
						1A
		Display History 2			02	Installation
	Display self-diagnosis	Display History 3			03	20
	memory(※)	Display History 4		tO	04	Clean 3d
		Display History 5			05	cycle operation
		reserve			06-99	4E
Diagnosis	Display ODU	request	7J		01	Fan control
	self-check result	reserve		t1	02-99	supporting service
	Erase self-diagnosis	request			01	6H
	memory(%)	reserve		t2	02-99	7J
	Humidity sensor failure	request		_	01	Diagnosis 81
	diagnosis	reserve		t3	02-99	Future

#### 9.5. BUZZER SOUNDING FOR SHOWING ERROR CONTENTS

[Purpose]

Reduction of "mis-communication about error contents" at contacting the service

call center. [Function]

Add buzzer sounding for showing error contents during error, in addition to IDU

LED action . 【How to use】

When IDU or ODU has failed, and the Timer lamp is blinking. Service engineer can know error contents from the buzzer through phone.



<IDU error example: timer LED will blink 3 times(interface defective(IDU) >



<ODU error example: operation LED will blink 2 times(peak current cut) >



After "Short 2times x 2 beep", "2 times beep" will be repeated.

### 9.6. OTHER SETTING

## ID SELECTION

- 1. Press "Up/Down swing button" and "set. Temp. up button" and "reset button", and release "reset button".
- 2. Select from A or B by pressing "set.temp. button".
- Press "On/Off button" toward IDU.
   (EEPROM in HHRC will keep the A or B information.)



## DISPLAY MODE

- 1. Press "On Timer button" and "On/Off button" and "reset button", and release "reset button".
- 2. Fan speed icon(%) on LCD will blink.
- 3. Press "On/Off button" toward IDU.







### 9.7. ERROR CODE INFORMATION

#### 9.7.1. HOW TO DISPLAY ERROR CODE

1. Press three key ([On Timer] + [Fan Speed] + [Reset] ) button on the remote control for 5 seconds to avoid access by User.



Provide a Marca	Malas	Layer1	Layer2	Layer3
Function Name	value	Category	Function	Value
Display self-diagnosis memory(※)	Display History 1 ( Latest(newest) of last Five)			01
	Display History 2	7J	tO	02
	Display History 3			03
	Display History 4			04
	Display History 5			05

The specific information of error code is shown in the table below:

	TIMER LAMP BLINKING	LD301 BLINKING	CODE	MEANING
	-	-	000 00	Normal
	1 time	-	001 00	Refrigerant cycle fault
	2 times	-	-	Outdoor unit is under forced operation
	3 times	9 times	003 00	Communication error (indoor)
NDOOR	9 times	-	009 00	Indoor thermistor defective
	10 times	-	003 00	Abnormal rotating numbers of DC fan motor
	12 times	9 times	012 00	Communication error (outdoor)
	13 times	-	013 00	EEPROM data reading error
	20 times	-	020 00	Human sensor defective
	21 times	-	021 00	Interface defective (other machine cause)
	25 times	-	025 00	CN7A/B connection defective

	OPERATION LAMP BLINKING	CODE	MEANING
	2 times	002 01	Peak current cut
	3 times	003	Compressor abnormal low speed rotation
	4 times	004 01	Compressor switching failure
INDO	5 times	005 01	Overload lower limit cut
OR	6 times	006 01	OH thermistor temperature rise
	7 times	007 01	Abnormal outdoor thermistor
	9 times	009 01	Communication error
	10 times	010 01	Abnormal power source
	11 times	011 01	Fan stop for strong wind
	12 times	012 01	Fan motor fault
	13 times	013 01	EEPROM reading error
	14 times	014 01	DC Voltage abnormal
	15 times	015 01	Abnormal PWB circuit
	16 times	016 01	High load stop

#### 9.7.2. HOW TO REMOVE ERROR CODE

6. Press three key ( [On Timer] + [Fan Speed] + [Reset] ) button on the remote control for 5 seconds to avoid access by User.



10. Press "(On/Off) button of the remote

## **10 WIRED REMOTE CONTROL FUNCTIOND SPX-URFG1 10.1 Setting Names and Functions**

The figure below shows all the functions for reference. The actual display during operation is different.



- If the screen is off or the backlight is dim, press any button to re-energise the screen. Make sure to press the buttons lightly with your fingertips. Do NOT press the buttons with any sharp objects as it may damage the button. •
- •

## 10.1.1 Operation Method

#### **Basic Procedures**

1. Initialisation screen

When power is supplied to the system, the screen below is displayed when the wired remote controller is establishing communication with the indoor unit.



2. Air Conditioner OFF

When air conditioner is off, press "<" or ">" to switch between the settings below: "Temperature" ↔ "Mode" ↔ "Fan Speed" ↔ "My mode" ↔ "Menu".(The louver/Swing icon is not displayed when the system is turned off.)





#### 3. Air Conditioner ON

When air conditioner is on, press "<", or ">" to switch between the settings below: "Temperature"  $\leftrightarrow$  "Mode"  $\leftrightarrow$  "Fan Speed"  $\leftrightarrow$  "Louver"/"Swing"<sup>\*</sup>  $\leftrightarrow$  "My mode"  $\leftrightarrow$  "Menu".



#### **Operation Mode**

Heat mode is only available when the system is capable of both cooling and heating. The Heat icon is not displayed on cooling only systems.

- 1. Operation mode setting
  - Step1. Press "<" or ">" to select "Mode".



Step2. Set the operation mode with " $\frown$ " or " $\checkmark$ ". The operation mode is switched in the following order:

 $"Cool" \leftrightarrow "Dry" \leftrightarrow "Heat" \leftrightarrow "Auto" \leftrightarrow "Fan"$ 

Cool Mode







#### **Temperature Setting**

1. Temperature setting

Step1. Press "<" or ">" to select "Temp".



Step2. By pressing " $^$ ", the temperature is increased in increments of 0.5°C(1°F) to a maximum of 32°C(90°F) .

By pressing " $\checkmark$ ", the temperature is decreased in decrements of 0.5°C(1°F) to a minimum of 16°C(60°F).

In Leave Home mode, the setting temperature range is  $10^\circ C(50^\circ F)$  to  $16^\circ C(60^\circ F).$ 

- Depending on the type and setting of the indoor unit, it may not be possible to set the temperature by 0.5°C.
- Cooling and heating set temperature ranges can be restricted through the Service menu.
- Contact your Hitachi service agent for assistance with setting the "Temperature Range Restriction" functions.

### **Fan Speed Setting**

1. This function is used to set fan speed.

Step1. Press "<" or ">" and select "Fan Speed".



Step2.	By pressing " $^{"}$ or " $^{"}$ , the fan speed changes
	as follows.

$\frown$	
★	★
Very Hig	h
$\land \lor$	
High	Ŧ
$\land \lor$	
Med	Ŧ
$\land \lor$	
Low	Ŧ
$\land \lor$	
Very Lov	v
$\land \lor$	
Auto	Ξ.
	Ĩ.

- During Dry operation, the fan speed can only be changed to "Very Low", "Low" and "Auto".
- During Fan mode, "Auto" fan speed is not available.
- The number of Fan Speed level may change depending on indoor unit models.

#### Louver/Swing Direction

- 1. The air flow direction displays as "Louver" style or "Swing" style depending on indoor unit model.
- 2. This function is used to set the louver/swing direction and is only applicable to indoor units that have an oscillating louver/swing.

#### Louver

- Step1. Press "U" (On/Off). Make sure that the air conditioner is ON. Press "<" or ">" and select "Louver".
- Step2. By pressing "\" or "\", the louver direction changes as below diagram, and the direction of different types of louver is displayed differently.





: Auto operation is active. At this time, the louver swings repeatedly on the LCD.

- The louver position on the LCD and the actual louver position may not match during the Auto-Swing.
- To set the louver positions, set the angle after checking the position on the LCD.
- The louver may NOT stop immediately after the button is pressed.

#### Swing

- Step1. Press "U" (On/Off). Make sure that the air conditioner is ON. Press "<" or ">" and select "Swing".
- Step2. By pressing "^" or "\", the swing direction changes between "Up/Down" and "Off".



Step3. Press ">" to move the focus to the "Left/Right". By pressing "^" or "~", the swing direction changes between "Left/Right", "Wide Reach" and "Off".



- "Wide Reach" is available only if the indoor unit supports wide air flow feature.
- Left/right swing setting may not be available depending on indoor unit model.

#### My Mode

My mode offers swift configuration by allowing users to choose from pre-set options based on their preferences. Users can configure up to three modes, adjusting settings such as temperature, operation mode, fan speed, louver direction, and ON/OFF timer for each mode.

If My Mode is enabled in Function Menu(refer to **"6.12 My Mode Setting"**), press "<" or ">" to select "My Mode" on home screen.

#### NOTES:

- When My Mode 1/My Mode 2/My Mode 3 is selected, "Simple Timer" in Function Menu will be disabled.
- When "GoodSleep Timer" or "Leave Home" is set, "My Mode" is changed to "Not Set" automatically.

a. When the air conditioner is ON

Step1. Press "∧" or "∨" to switch the mode selection as follow: "Not Set" ↔ "My Mode 1" ↔ "My Mode 2" ↔ "My Mode 3". Press "OK" to change the detailed settings of My Mode.



Step2. Press "<" or ">" to select the setting item, then press "\" or "\" to change the setting of each item.

My Mode 1					
	^				
	25.0	\$	T.	5	> ок
	Temp	Cool	Auto	Louver	
	$\sim$				
Sel	ect OK to con	firm			🖒 Back

#### NOTE:

- The "ON Time"/"OFF Time" on My Mode 1/My Mode 2/My Mode 3 screen is the ON/OFF time of Simple Timer. The air conditioner will be turned ON/OFF every day according to this setting.
- b. When the air conditioner is OFF

Step1. Press "^" or "\" to switch the mode selection as follow:

"Not Set"  $\leftrightarrow$  "My Mode 1"  $\leftrightarrow$  "My Mode 2"  $\leftrightarrow$  "My Mode 3"

To change the detailed mode setting, please go to "My Mode" in "Function Menu".



### Operation

#### **Operation Start**

1. To turn the system on.

Step1. Press "U" (On/Off).

 $\rightarrow$  The run indicator LED turns on and the operation starts.



#### **Operation Stop**

1. To turn the system off.

Step1. Press "U" (On/Off).

→ The run indicator turns off and the operation stops.



NOTE:

• After the heating operation is stopped, the fan may continue to run for about 2 minutes to dissipate residual heat within the unit.

### **Icon Description**

The status of the wired remote controller is displayed on the operation screen.

- It may not be displayed depending on the type of outdoor unit or indoor unit you are using.If there are multiple status, the high priority icon is displayed first.

No.	lcon	Description
1		A schedule timer is set.
2	₿ I	The current time has not been set. Schedule timer operation is not possible.
3	8	The keypad is locked.
4	$\mathbf{\hat{o}}$	The operation lock is set.
5	品	Displayed when using the central wired remote controller. Control through the wired remote controller may be restricted depending on the settings of the central wired remote controller.
6	郫	The FrostWash cycle is due to be run.
7	捕	It is time to clean the air filter.
8	<b>∫</b> ** °C	Displays the room temperature.
9	۵	GoodSleep timer is activated.
10	(z	SleepSense is activated.
11	Ċ	Powerful operation starts.
12	Ć	Leave Home is set.
13	¢	Silent is set.
14	Ť.	Internal clean is set.
15	00 Doo	Ioniser Aqtiv-Ion is set.
16	AUTO OFF	ECO Auto-Off is in operation.
17	Ø	Standard ECO mode operation is set.
18	(7)	Powersafe mode is set.
19	External Device	Displayed when Forced Cooling is running or WRC is controlled by external device, e.g. central wired remote controller.
20	Forced Cooling	Displayed when Forced Cooling is running.
21	Central Control	Displayed when using the central controller. Remote controller operation is restricted.

No.	lcon	Description
Change the Gas Leak Sensor		Displayed when gas sensor lifespan is run out and to remind replacement of gas sensor.
22	Check Contact Info. in menu list	Each of blow messages display for 1 second with below order, then repeat from No.1 message: 1. Change the Gas Leak Sensor
	Blank	2. Check Contact Info. in menu list 3. Blank

### **Keypad Lock**

This function is to lock all touch key on home screen.

Step1.

On Home off/on screen, press and hold "⊖" for 3 seconds to active keypad lock. The icon "�@" shows on the home screen to indicate that the keypad is locked.





Step2. During keypad lock, a reminder is pop upped if press any buttons.



Step3. To release the keypad lock, press and hold "─" for 3 seconds and the icon "�@" disappeared.



#### NOTE:

• Keypad lock function only can be activated and deactivated on home screen.

### **Menu Operation**

#### NOTES:

- If "🛇" is displayed and grayed out, these functions are not available and cannot be set.
- Once the indoor unit connected with wired remote controller is changed, the previous setting data on the controller must be cleared first. For clear details, please refer to "Remote Controller auto-test" on service manual.

Press "<" or ">" at home screen to select "Menu".



- About the Function Menu, please refer to "6. Function Menu Screen Display".
- About the Display Settings, please refer to "7. Screen Display Setting".

## **10.3 Function Menu Screen Display**

### **Function Menu Screen Display**

Various function settings are shown in this chapter.

For how to enter the Menu screen, please refer to "5. Menu Operation".

#### NOTES:

- Some functions cannot be set depending on the type, configuration, and usage status of the indoor unit.
- If a function with "🛇" is displayed, it means that the function setting is disabled to be changed.
- 1. Display the function menu
  - Step1. Select the "Function Menu" and press "OK". → The "Function Menu" screen is displayed.



Step2. Press " $\uparrow$ " or " $\checkmark$ " to select the item to set and press "OK".

Press " " to return to the "Menu" screen.

- If the "Function Menu" screen remains unchanged for approximately 10 minutes, the screen returns to the home screen.
- Various settings are retained even when the power is turned off.

#### Function Menu (Mon) 16:30 Simple Timer GoodSleep Timer Weekly Timer Leave Home Functions for ECO mode Select Dack

#### **Simple Timer**

This function is used to start or stop the unit operation at the set time within one day. The timer operation contents can be set from "Not Used", "Once", or "Everyday".

- If "Once" on the timer operation setting is selected, the setting reverts automatically to "Not Used" after the "Once" timer program has been executed.
- Do not set the same time for both ON/OFF timers.
- Scheduled operation (stop) is not possible while the remote control is prohibited.
- When "
  ; is displayed, scheduled operation (stop) is not available.
- Refer to "Adjusting Date/Time" to set the date and time.
- The timer is controlled by this wired remote controller.
- The timer lamp of indoor unit does not turn on.
- During "Simple timer" operation, if "Leave Home" or "GoodSleep Timer" operation is started, the setting will be automatically changed to "Not Used".
- "Simple Timer" cannot be set in "Leave Home" or "GoodSleep Timer" operation.

- 1. Set the simple timer.
  - Step1. Select "Simple Timer" on the "Function Menu" screen and press "OK". When the current time has not been set yet, the "Adjusting Date/Time" setting screen is displayed.





Step3. Press "∧" or "∨" to set each item. After setting, press "⊃" to confirm the settings and the screen returns to the "Function Menu" screen.

> When "Execution" is selected, press "∧" or "∨" to switch the setting items as follows:

"Not Used": the on and off time of the system will not be executed.

↔ "Once": the on and off time of the system
 will be executed for one time.
 ↔ "Everyday": the on and off time of the

system will be executed everyday.

- When "ON Time" or "OFF Time" is selected, the setting time can be adjusted in 10-minute increments by pressing "\" or "\".
- When "III" is selected and press "OK", the confirmation screen is displayed.
   If you select "Yes", the simple timer settings are discarded and the screen returns to Step2.
   If you select "Cancel", the screen still returns to Step2.





#### **GoodSleep Timer**

Step1.

This function is Off Timer operation to stop the operation if preset time has passed when you sleep.

1. Set the GoodSleep Timer.

Function Menu (Mon) 16:30 Simple Timer GoodSleep Timer Weekly Timer Leave Home Functions for ECO mode

GoodSleep Timer

1 Hou

Execut

OK Sele

Not Used

(Mon) 16:30

Ū

Menu" screen and press "OK".

Select "GoodSleep Timer" on the "Function

When the current time has not been set yet, the "Adjusting Date/Time" setting screen is displayed.







Step3. Press "∧" or "∨" to set each item. After setting, press "⊃" to confirm the settings and the sleep timer operation will be started, the screen returns to the "Function Menu" screen.

- When "Execution" is selected, press "∧" or "∨" to switch the setting items as follows:
- "Not Used" ↔ "Activated". When "Duration" is selected, the duration
- When "Duration" is selected, the duration time can be adjusted:  $1\leftrightarrow 2\leftrightarrow 3\leftrightarrow 7$ .
- When "III" is selected and press "OK", the confirmation screen is displayed. If you select "Yes", the GoodSleep Timer settings are discarded and the screen returns to Step2. If you select "Cancel", the screen still returns to Step2.
- After GoodSleep timer is activated, you will see an icon """ displayed on the home screen.

NOTES:

- You can set the time of the GoodSleep timer operation within the time range before "ON Time"(Simple Timer) preset time.
- When the timer is set, this wired remote controller will send the sleep timer information to indoor unit and the timer lamp of indoor unit turns on.
- "GoodSleep Timer" cannot be set or will be cancelled if "Leave Home" is set.
- If "GoodSleep Timer" is set, "Powerful", "SleepSense" and "Silent" will be cancelled.
- If "GoodSleep Timer" is set, "Simple Timer" and "Weekly Timer" setting cannot be set, but the preset "ON Time" of Simple Timer and Weekly Timer are still valid.

#### **Weekly Timer**

This function is used to automatically start or stop the unit operation at the set time. The temperature can also be set.

Up to 5 schedules can be set for each day of the week.



① Schedule turn ON/OFF setting (Page 22)

This function is used to enable or disable the operation schedules. If disabled-Turn OFF Schedule, the operation schedules are not executed - for example, during extended holidays.

- (2) Schedule day and time setting (Page 23) The desired time and temperature can be set.
  - Set up to 5 schedules per day.
- ③ Schedule holiday setting (Page 24)

Holidays can be set six days in advance. On the days set as holidays, scheduled operation is not executed for the entire day. It is used when there are irregular off days such as holidays.

④ Reset setting (Page 25)

The schedule day/time setting and holiday setting are deleted.
#### Schedule Turn ON/OFF Setting

#### 1. Set schedule ON / OFF

- Step1. Select "Weekly Timer" on the "Function Menu" screen and press "OK".
  - If the current time is not set, the "Adjusting Date/Time" setting screen is displayed.
  - If no schedule or holiday has been set, Step3 of 6.3.2 is displayed.



• When the schedule is ON, "Turn OFF Schedule" confirmation screen is displayed. When schedule is OFF, "Turn ON Schedule" confirmation screen is displayed.





Step3. Select "Yes" by pressing "<" or ">"and then press "OK". → Confirm the schedule enable/disable setting

and return to Step2.

→ The indicator " $\ddagger$ " turns on when the schedule is ON.

→ The indicator "; turns off when the schedule is OFF.



#### **Schedule Day and Time Setting**

#### NOTES:

Step2.

- Scheduled operation (stop) is not possible when the remote control is prohibited.
- Refer to " Adjusting Date/Time" to set the date and time.
- 1. Set schedule day and time

#### Step1. Select "Weekly Timer" on the "Function Menu" screen and press "OK".

- If the current time is not set, the "Adjusting Date/Time" setting screen is displayed.
- If no schedule or holiday has been previously set, Step3 is displayed.

Press "<" or ">" to select "Verify Operation

Schedule", and then press "OK".

Simple Timer GoodSleep Timer Weekly Timer Leave Home Functions for ECO mode

Function Menu

(Mon) 16:30

(Mon) 16:30

°C Ī



Weekly Time

6 12 18

0

Mon Tue Wed Thu Fri Sat

- Step3. Select the day of the week (from Mon. to Sun.) to be set with " $^{"}$  or " $^{"}$ , and press "OK".
- Step4. Press "^" or "\" to select schedule timer No.1 to No.5, and press "<" or ">" to select "ON Time"  $\leftrightarrow$  "OFF Time"  $\leftrightarrow$  "Set Temp."  $\leftrightarrow$  " $\overline{\square}$ ". By pressing "^" or "\", "ON / OFF Time" and "Set Temp." can be set.
  - 5 different schedule timers (maximum) can be set for each day of the week.
  - Press "OK" to display the schedule time setting screen for the next day of the week.
  - Select "<sup>1</sup><sup>™</sup>]" and press "OK" to delete the settings of "ON / OFF Time" and "Set Temp".
     Press "<sup>C</sup>)" to return to Step3.





The icon displayed indicates that the weekly timer is set and activated.

#### **Function Menu Screen Display**

Step5. "■"(operation) and "□"(stop) are displayed on the screen. To copy the setting contents of the previous day, press "<" and "OK" simultaneously. Select</p>

the other day and press "<" and "OK" simultaneously again to paste the copy based schedule.

		V	/eekly Tir	ner	(Mon)	16:30
		0	6 1	2 1	.8	
	Mon	1	1.1.1.1	1.1.1.1		
	Tue					
	Wed					
	Thu					
	Fri					
	Sat					
	Sun					
OK S	elect				÷	Back

#### **Schedule Holiday Setting**

#### NOTES:

- Holiday period can be set to avoid running the weekly timer setting during this period.
- Holiday period is defined by day.
- The schedule icon is not displayed if the current day is set as holiday.
- 1. Set schedule holiday
  - Step1. Select "Weekly Timer" on the "Function Menu" screen and press "OK".
    - If the current time is not set, the "Adjusting Date/Time" setting screen is displayed.
    - If no schedule or holiday has been set, Step3 is displayed.
  - Step2. Press "<" or ">" to select "Verify Holiday Settings", and then press "OK".





Step3. Select the day of the week (from Mon. to Sun.) to set as a holiday by pressing " $^{"}$ " " $^{"}$ " or ">".

Press "OK" to select "Holiday setting" or "Cancel".

"•" indicates the current day of the week. "O" indicates the holiday to be selected.

"●" indicates the holiday already set.

Press "℃" to confirm the setting and return to Step2.



already set

of the week

**Function Menu Screen Display** 

#### **Reset the Setting**

#### 1. Reset the setting

- Step1. Select "Weekly Timer" on the "Function Menu" screen and press "OK".
  - If the current time is not set, the "Adjusting Date/Time" setting screen is displayed.
  - If no schedule or holiday has been set, Step3 of " Schedule Day and Time Setting" is displayed.
- Step2. Press "<" or ">" to select "Reset All" and then press "OK".





Step3. Select "Yes" by pressing "<" or ">"and then press "OK". All schedule and holiday settings are reset, and the screen returns to Step3 of "Schedule Day and Time Setting".



### **Function Menu Screen Display**

### Leave Home

Prevent the room temperature from falling too much when no one is at home. The initial setting temperature is 10°C and the temperature range can be set between 10°C and 16°C.

- 1. Set the Leave Home.
  - Step1. Select "Leave Home" on the "Function Menu" screen and press "OK".
    - If the current time is not set, the "Adjusting Date/Time" setting screen is displayed.



Step2. Press "<" or ">" to select the item to be set: "Execution"  $\leftrightarrow$  "Define duration"  $\leftrightarrow$  "Num of Days"  $\leftrightarrow$  " $\overline{\mathbb{II}}$ ".



- Step3. Press "∧" or "∨" to set each item. After setting, press "<u>></u>" to confirm the settings, the leave home operation will be started and the screen returns to the "Function Menu" screen.
  - When "Execution" is selected, press "\" or "\" to switch the setting items as follows: "Not used" ↔ "Activated".
  - When "Define duration" is selected, press "∧" or "∨" to switch the setting items as follows: "Yes" ↔ "No".
  - When "Num of Days" is selected, the days can be adjusted in 1-day increments by pressing "\" or "\" to a maximum of 99 days.
  - When "III" is selected and press "OK", the confirmation screen is displayed.
     If you select "Yes", the holiday mode settings are discarded and the screen returns to Step2.
     If you select "Cancel", the screen still returns to Step2.
  - After Leave Home is activated, you will see an icon "C-" displayed on the home screen.







#### **Function Menu Screen Display**

NOTES:

- The timer is controlled by this wired remote controller.
- The timer lamp of indoor unit does not turn on.
- Number of day is counted when clock indicates 00:00.
- During leave home operation, fan speed cannot be changed and louver/swing icon is hidden.
- After reaching the set number of operation days for leave home or leave home operation is canceled, the unit will operate in previous mode.
- If "Leave Home" is set, "Simple timer", "Weekly timer", "GoodSleep Timer", "Powerful", "Standard ECO mode"/"ECO mode with Auto-Off", "SleepSense" and "Silent" operations will be cancelled and cannot be set.
- For multi connection:
- Fan/Cool/Dry and leave home cannot operate at the same time. The first-run unit has a priority and other units in different mode will be in standby mode.
- Heating operation can be used with leave home.
- When two or more rooms are set to operate leave home, the temperature set by leave home may not be reached. It also depends on outdoor temperature.

### **Functions for ECO mode**

Functions for ECO mode serves to activate or deactivate energy-saving control features on the indoor unit. This includes three modes: "Standard ECO mode," "ECO mode with Auto-Off," and "PowerSafe mode."

The availability of these features depends on the specific indoor unit model, whether it has motion sensors or not. For more detailed information, please consult your indoor unit's user manual.

1. Set Standard ECO mode.

This function optimizes energy usage by automatically adjusting the indoor unit set temperature and limiting maximum power consumption.

It is available for indoor units with or without motion sensors.

Step1. Select "Functions for ECO mode" on the "Function Menu" screen and press "OK".



Step2. Select "Standard ECO mode" and press "OK".



Step3. Select "Yes" and press "OK" to activate Standard ECO mode.



#### **Function Menu Screen Display**

- When this feature is activated, the indoor unit will shift the set temperature twice: first after 20 minutes and then again after 60 minutes to save energy. For models without motion sensors, energy-saving control begins immediately.
- For models equipped with motion sensors, energy-saving control will activate when no people are detected.



#### NOTES:

- "Standard ECO mode" operation will not be effective when power consumption is low.
- When "Standard ECO mode" is set, "Fan" mode cannot be set.
- When "Powerful", "SleepSense" or "Fan mode" operation is set or the unit is off, "Standard ECO mode" operation will be cancelled.
- After unit auto restart, "Standard ECO mode" operation is canceled and previous operation mode shall start.
- The energy saving effect of "Standard ECO mode" depends on operation conditions.
- Control diagram is as follow:





Cooling operation [Diagram representation for illustrative purpose only]

Setting temperature Shift temperature Shift temperature



[Diagram representation for illustrative purpose only]

### **Function Menu Screen Display**

2. Set ECO mode with Auto-Off.

This function is available with indoor unit models equipped with motion sensor. Adjusts the set temperature when "no people are in the room" then automatically turns off after a set time for energy saving.

Step1. Press "<>" or "<>" to select "ECO mode with Auto-Off" on the "Functions for ECO mode" screen and press "OK".



Step2. Select "Yes" and press "OK" to enable ECO mode with Auto-Off.



Fan Speed Louve

Å<sup>‡</sup>1 My Mode

27.0 Cool

- After enabling this mode, "\$" and """"" are displayed on the home screen.
   The sensor starts to detect the presence of people in the room.
- If no people are detected for 20 minutes, the set temperature automatically adjusts for energy savings. In the absence of any occupants for 60 minutes, the unit will power off directly.
- The unit reverts to its regular operation when the sensor detects human movement.

- Please be aware that the air conditioner may shut off unexpectedly in the following scenarios. Therefore, recommend not to enable the "ECO mode with Auto-Off" setting in the situations as below:
- When a person is present in an area where the human sensor cannot detect their presence.
- When there is a sleeping person, especially an infant or young child.
- When only a pet is present.



[Diagram representation for illustrative purpose only]

### **Function Menu Screen Display**

3. Set PowerSafe mode.

This function limit the maximum current during the operation of Air conditioner so it will help to avoid breaker trips if maximum current reaches to breaker limit. It limits the electrical current during operation.

Step1.

Press "^" or "\" to select "PowerSafe mode" on the "Functions for ECO mode" screen and press "OK".

⇔ Back

Step2. Press "\" or "\" to select "Enable" and press "OK" to enable PowerSafe mode.



After enabling this mode, you will see a PowerSafe icon " $\mathfrak{P}$ " displayed on the home screen.



- PowerSafe mode icon will be visible in all modes if it is set. It is one time setting to use this function.
- This function will limits the maximum current drawn by air conditioner by reducing the speed of the compressor, you may feel less cooling or heating performance compare to normal mode. If you feel uncomfortable, please disable PowerSafe mode.
- At heating operation or cooling operation during PowerSafe setting, maximum capacity will decrease.

#### **Function Menu Screen Display**

#### Powerful

"Powerful" operation is set during operation (Auto, Heat, Cool, Dry, and Fan), the air conditioner performs at the maximum power.

During "Powerful" operation, cooler or warmer air will be blown out from indoor unit for Cool or Heat operation respectively.

- 1. Set Powerful operation.
  - Step1. Select "Powerful" on the "Function Menu" screen and press "OK".



Step2. Select "Yes" and press "OK" to start powerful operation. Powerful operation ends in 20 minutes. Then the system automatically operates with the previous

settings used before powerful operation.



After powerful operation is started, you will see an icon " $\mathcal{C}^{\pm}$ " displayed on the home screen.



- When "Leave Home", "Standard ECO mode", "ECO mode with Auto-Off, "SleepSense" or "Silent " operation is set or the unit is off, "Powerful" operation will be cancelled.
- In "GoodSleep Timer", "Leave Home" operation or the unit is off, "Powerful" operation cannot be set.
- During "Powerful" operation, capacity of the air conditioner will not increase,
- if the air conditioner is already running at maximum capacity.
- just before defrost operation (when the air conditioner is running in heating operation).
- For multi model connections, "Powerful" operation may not function depending on operation conditions.

#### **Function Menu Screen Display**

### SleepSense

This function is to start/stop SleepSense function.

- At first, unit will operate cooling mode for 60 minutes at setting condition.
- With the motion sensor, the room air conditioner can monitor human movement. If no human movement is detected, then the temperature will increase by 1°C(in case of cooling operation) automatically and the fan speed will be changed to silent fan speed. Unit continues running for another 1 hour.
- If the condition of activity in the room is stable then the unit will continue running with the temperature increased by another 1°C(in case of cooling) respectively.
- During the SleepSense operation, if big activity /movement is detected, the temperature and Fan speed will resume back to previous setting.
- During the SleepSense operation, if small activity /movement is detected, the temperature will decreased by 1°C.
- 1. Set SleepSense.
  - Step1. Select "SleepSense" on the "Function Menu" screen and press "OK".



Step2. Select "Yes" and press "OK" to start SleepSense.



After SleepSense operation is started, you will see an icon " $(\xi$ " displayed on the home screen.



- In "GoodSleep Timer", "Leave home", "Auto"/"Fan"/"Dry" operation or the unit is off, "SleepSense" operation cannot be set.
- When "Powerful", "Leave Home", "Standard Eco mode" or "Eco mode with Auto-Off" is set or the unit is off, "SleepSense" operation will be cancelled.

### **Function Menu Screen Display**

### **Ioniser Aqtiv-Ion**

This function is to start / stop loniser connected with indoor unit. Ionisers emit negatively charged particles that bind to airborne pollutants in the room and inactivate them. Ioniser Aqtiv-Ion can be operated in any mode.

- 1. Set Ioniser Aqtiv-Ion.
  - Step1. Select "Ioniser Aqtiv-Ion" on the "Function Menu" screen and press "OK".



Step2. Select "Yes" and press "OK" to start Ioniser Aqtiv-Ion.



After Ioniser Aqtiv-Ion is started, you will see an icon "">" displayed on the home screen.



### **Function Menu Screen Display**

### Silent

This function is to start/stop Silent mode of indoor unit.

- 1. Set Silent operation.
  - Step1. Select "Silent" on the "Function Menu" screen and press "OK".



Start Silent operation?

Cancel

Step2. Select "Yes" and press "OK" to start silent operation.





- In "GoodSleep Timer", "Leave home" operation or the unit is off, "Silent" operation cannot be set.
- When "Powerful" or "Leave Home" is set or the unit is off, "Silent" operation will be cancelled.
- After unit auto restart, "Silent" operation is cancelled.

## **OPTION LIST** Function Menu Screen Display

### **Individual Louver Setting**

This function is to individually set the air direction of multiple air outlets on non-ducted ceiling cassette units.

#### NOTES:

- This function is available when the indoor unit supports individual louver control.
- It cannot be set while the air conditioner is stopped.
- In "Leave Home" operation, it will be cancelled and cannot be set.

#### **Individual Louver Setting**

- 1. Individual louver setting
  - Step1. Select "Individual Louver Setting" on the "Function Menu" and press "OK".



Step2. Select "Individual Louver Setting" and press "OK".

#### NOTE:

 If there is one indoor unit connected with the wired remote controller, Step3 is displayed.



Step3. Press "<" or ">" and select the louver from 1 to 4. →The selected louver is opened while the unselected louvers are closed.







### **Function Menu Screen Display**

- Step5. Press "OK" and the selected louver will be set as "No.1" and the other louver No. will be changed clockwise automatically. A confirm screen shows up. Select "Yes" and press "OK". Then the screen will return to Step3.
- Step6. Individual "Indv." is turned on at the Louver on the home screen.





### **Cancel Individual Louver Setting**

- 1. Cancel individual louver setting
  - Step1. Select "Individual Louver Setting" on the "Function Menu" and press "OK".



Individual Louver Setting

Individual Louver Setting

OK Selec

- Step2. Select "Cancel Individual Louver Setting" and press "OK".
  - NOTE:
  - If there is one indoor unit connected with the wired remote controller, Step3 is displayed.
- Step3. Press "<" or ">" to select "Yes" and press "OK". Cancel the individual louver setting and return to Step2.
  - NOTE:
  - All the individual louver settings are cancelled.



### **OPTION LIST** Function Menu Screen Display

### **Clean Operation**

The dust and dirt adhering to indoor heat exchanger which is the cause of the smell. This function is to wash away dust and dirt by freezing and thawing of the heat exchanger.

NOTES:

- Based on the temperature condition and etc., clean operation might not start. In case of that, the running display will not appear.
- When clean operation finishes, the unit will stop automatically.
- If Weekly Timer or Simple Timer is set, clean operation might stop at the middle point because of the timer setting.
- For multi connection :
- When starts "Mold guard" operation, operation is limited to "Fan" operation.
- When one room operates "Mold guard" operation first, other rooms can operate "Cool", "Dry" or "Fan" mode. However, when other rooms need to operate "Heat" operation, air conditioner in other rooms will be in STANDBY mode. After "Mold guard" operation finishes, "Heat" operation will start.
- Some indoor units may need some extra time till showing the running display.
- Manual FrostWash can not be set during the unit operation is on.
- 1. Set Manual FrostWash.
  - Step1. Select "Clean Operation" on the "Function Menu" screen and press "OK".



Step2. Select "Manual FrostWash" and press "OK".



Step3. Select "Yes" and press "OK" to start FrostWash for indoor unit.

M		
Au	Start FrostWash for indoor unit?	
M	Yes Cancel	

Clean operation is in startup.

	Clean Operation	
Ma Au Me	Waiting for Clean Function startup. $\frac{S_{\rm VN}^{\rm S}}{Z_{\rm VN}}$	
OK Select		⇔ Back

#### **Function Menu Screen Display**

Once the startup succeeds, the indoor unit is in cleaning progress.

Press "OK" in the progress will stop this function. Once the progress is complete or stopped, return to home screen.

Cleaning in Progress
$\mathbf{z}_1^{\mathbf{z}}$
Press OK to stop Clean Function
OK Stop Clean Function

- 2. Set Auto FrostWash.
  - Step1. Press "^" or "\" to select "Auto FrostWash" on "Clean Operation" screen and press "OK".



Step2. Press "\>" to select "Enable" and press "OK" to enable the auto FrostWash.



After auto FrostWash is enabled, you will see an icon "">" displayed on the home screen. Auto FrostWash starts if the air conditioner is stopped after running for more than 42 hours". At this time, Indoor FrostWash monitors the temperature and humidity conditions, and also monitors whether the conditions are suitable for starting, and starts if the conditions are met. \*: The default time is 42 hours, it can be changed in Service Settings, please refer to " FrostWash Time Setting".



### **Function Menu Screen Display**

- 3. Set Mold guard.
  - Step1. Press "^" or "\" to select "Mold guard" on "Clean Operation" screen and press "OK".



Step2. Press "\>" to select "Enable" and press "OK" to enable the mold guard.

Mold Guar	rd
Disable	
Enable	$\bigcirc$
OK Select	ᠫ Back

Step3. After mold guard is enabled, you will see an icon

If the air conditioner is operated in cooling or dry mode (or auto mode\*) for more than 10 minutes and then put into off mode, the mold guard will start.

\*: It depends on the indoor unit model.



### **Function Menu Screen Display**

### **My Mode Setting**

My Mode is used to enable or disable the feature and pre-set My Mode settings through the Function Menu. Users can select or switch between presets for My Mode 1, 2, and 3 on home screen.

- 1. Enable/Disable My Mode
  - Step1. Select "My Mode" on the "Function Menu" screen and press "OK".

Function Menu	(Mon) 16:30
Clean Operation	
My Mode	
Wi-Fi Initialization	
Power Consumption Display	
井 Reset Filter Reminder Time	
OK Select	⇔ Back

Step2. Select "Enable/Disable My Mode" and press "OK".



Step3. Press "\" or "\" to select "Disable"/"Enable" and press "\K" to disable/enable My Mode. Disable: My Mode icon disappears from the home screen. Enable: My Mode icon appear on the home screen and the mode can be adjusted.



#### 2. Set My Mode Setting

Step1. Press "\>" to select "My Mode Setting" on "My Mode" screen and press "OK".



Step2. Press " $^{"}$  or " $^{"}$  to select desired mode and press "OK".

My Mode Setting	
My Mode 1	
My Mode 2	
My Mode 3	
OK Select	⇔ Back

#### **Function Menu Screen Display**

Step3. Press "<" or ">" to select the setting item, then press "<" or ">" to change the setting of each item.

After all changes are completed, press ">" to select "OK" and press "OK" and return to Step2.



### **Wi-Fi Initialization**

This function is used to reset Wi-Fi module settings when used with the "airCloud Go" application. Please note that executing this function will clear the configuration, and the Wi-Fi module will be restored to its factory settings.

Step1. Select "Wi-Fi Initialization" on the "Function Menu" screen and press "OK".



# Step2. Select "Yes" and press "OK" to reset Wi-Fi gateway.

When the Wi-Fi settings are reset, the blue LED on the indoor unit front panel will flash 4 times (1 flash per second) for 10/20 seconds. Then the blue LED will flash 3 times (1 time per second), meaning the embedded gateway is reset and ready to be paired to a new Wi-Fi network. This function is only available for indoor unit with embedded Wi-Fi adapter.



### **Power Consumption Display**

This function is to show power consumption history with trend graph and data table. NOTE:

- Power consumption data is saved and draw trend graph always based on wired remote controller time, instead of indoor unit time.
- 1. Display power consumption
  - Step1. Select "Power Consumption Display" on the "Function Menu" screen and press "OK". If the current time is not set, the "Adjusting Date/ Time" setting screen is displayed.

Function Menu	(Mon) 16:30
Clean Operation	
My Mode	
Wi-Fi Initialization	
Power Consumption Display	
Reset Filter Reminder Time	
OK Select	🗂 Back

Step2. A reminder "Usage amount display shows an approximate value. It cannot be used for tariff prorata." pop upped. Then press "OK".



Step3. Press "<" or ">" to select "Cool" or "Heat" and press "OK".



Step4. The power consumption trend graph is displayed.



Step5. Press "<" or ">" to select the trend graph of different years, "this year" or "2 year ago".



### **Function Menu Screen Display**

```
Step6. Press ""^" or "\" to adjust the scale of Y axis.
```

The range of Y axis is:



Max of Y 1000000 500000 200000 ... 10000 ... 1000 ... 100 ... 20 10

Step7. Press "OK" to show a power consumption table of each month. Press "OK" to return to Step6. Or Press "℃" to return to Step3.

Power Consumption	(Mon) 1	6:30
2023	2022	
5642.0	6800.0	
7494.0	6133.0	
7750.0	6545.0	
6303.0	6228.0	
6641.0	7775.0	
	Power Consumption 2023 5642.0 7494.0 7750.0 6303.0 6641.0	Power Consumption         (Mon) 1           2023         2022           5642.0         6800.0           7494.0         6133.0           7750.0         6545.0           6303.0         6228.0           6641.0         7775.0

### **Reset Filter Reminder Time**

This function is used to turn off the filter reminder indication and to reset the time of use for the filter.

Step1. Select "Reset Filter Reminder Time" on the "Function Menu" screen and press "OK".

Function Menu	(Mon) 16:30
Clean Operation	
My Mode	٥
Wi-Fi Initialization	
Power Consumption Display	
Reset Filter Reminder Time	
OK Select	🖒 Back

Step2.	Select "Yes" and press "OK" to reset filter
	reminder time.
	The default time is 200 hours, which can be
	changed in Service Settings, refer to " Time for
	Filter Sign Display".



### **10.4 Screen Display Setting**

- 1. Screen display setting
  - Step1. Select "Screen Display Setting" on the "Menu" screen and press "OK".



Step2. Press " $\$  or " $\$  to select setting item and press "OK".

Press"☆" to return to "Menu" screen.

- If there is no operation on the display setting screen for about 10 minutes, the screen automatically returns to the home screen.
- Various settings are saved even when the power supply is off.



### **Adjusting Date/Time**

Function Action	
Adjusting Date/Time Set Year/Month/Day/Hour/Minute.	
Time Format	Change the time format to 12 hour/24 hour.
Daylight Saving Times	Adjusts time forward or backward an hour when daylight savings time starts or ends.

### **Adjusting Date/Time**

- Periodic time setting is recommended. (Clock accuracy: difference within ±70 seconds by a month)
- In the event of a power supply disruption, the built-in capacitor will retain the settings including the time settings for up to 72 hours. Reset the date and time if the wired remote controller remains without power for longer than 72 hours or the main power supply is OFF for a long period of time.

1. Adjusting Date/Time

Step1. Select "Adjusting Date/Time" on the "Screen Display Setting" screen and press "OK".



### **Screen Display Setting**

Step2.

Press "" or "" to select "Adjusting Date/ Time" and press "OK".

Adjusting Date/Time	(Mon) 16:30
Adjusting Date/Time	
Time Format (AM/PM or 24Hour)	
Daylight Savings Time	
OK Select	⇔ Back

Press "<" or ">" to select "yyyy/mm/dd/hh/ Step3. mm". Press "^" or "~" to change the setting.



After making all settings, Step4. If select "OK" and press "OK", the screen returns to Step2. If press"⊃", the confirmation screen is displayed. Select "Save" and press "OK" to confirm the setting and the screen returns to Step2. Select "Not Save", it returns to Step2 without any setting changes. If press ")" again, it returns to Step3.



### **Screen Display Setting**

### **Time Format**

- 1. Set time format
  - Step1. Select "Adjusting Date/Time" on the "Screen Display Setting" screen and press "OK".

Screen Display Setting	(Mon) 16:30
Adjusting Date/Time	
Run Indicator Brightness	
Display Adjustment	•
Temperature	
Language Setting	
OK Select	🖒 Back

Step2. Press "^" or "\" to select "Time Format" and press "OK".

	Adjusting Date/Time	(Mon) 16:30
	Adjusting Date/Time	
	Time Format (AM/PM or 24Hour)	
	Daylight Savings Time	
0	K Select	⇔ Back

 Step3.
 Press "^" or "∨" to select 24 hour or 12 hour and press "OK".

 Press "◯" to return to Step2.

	Time Format		
	24Hour (11:04)		
	(12Hour (11:04 AM)	$\odot$	
OK Select			⇔ Back

### **Daylight Savings Time**

This function adjusts time forward or backward an hour when daylight savings time starts or ends.

- 1. Set daylight savings time
  - Step1. Select "Daylight Savings Time" on the "Adjusting Date/Time" screen and press "OK".

Adjusting Date/Time	(Mon) 16:30
Adjusting Date/Time	
Time Format (AM/PM or 24Hour)	
Daylight Savings Time	
<b>IK</b> Select	← Back
<b>General</b>	Duck

Step2. Press "^" or "\" to select the setting and press "OK". Daylight Savings Time Not Set

	Daylight Savings Time	
(	Not Set	$\supset$
	Put 1h forward	
	Put 1h backward	
OK Sele	ct	∽ Back

### **Run Indicator Brightness**

This function is to set the LED brightness of operation on/off indicator, the higher lever means greater brightness.

- 1. Set run indicator brightness
  - Step1. Select "Run Indicator Brightness" on the "Screen Display Setting" screen and press "OK".

	Screen Display Setting	(Mon) 16:30
	Adjusting Date/Time	
	Run Indicator Brightness	
	Display Adjustment	•
	Temperature	
	Language Setting	
0	Select	⇔ Back

Step2. Press "^" or ">" to change the brightness value. Select "OK" and press "OK", the screen returns to the "Screen Display Setting" screen.

Run Indicator Brightness		
8		
~		
🕤 Back		

#### NOTE:

• When the run indicator brightness is set to be 0, the backlight turns off after no operation for the set time. In this case, the current status is not indicated.

### **Display Adjustment**

Function	Action
Backlight Brightness Adjust the brightness of the backlight.	
Backlight Dim Time Change the time when the backlight turns dim after inactivity.	
Backlight Off Time Change the time when the backlight turns off after inactivity.	

NOTE:

• Backlight Brightness: brightness level range depends on indoor unit model.

#### **Backlight Brightness**

- 1. Set backlight brightness
  - Step1. Select "Display Adjustment" on the "Screen Display Setting" screen and press "OK".

Screen Display Setting	(Mon) 16:30
Adjusting Date/Time	
Run Indicator Brightness	
Display Adjustment	
Temperature	
Language Setting	
OK Select	🖒 Back

Step2. Select "Brightness" and press "OK".

	Display Adjustment			
	Brightness	: 08		
	Backlight Dim	: 15 Seconds		
	Backlight OFF	: 10 min		
OK	Select		🖒 Back	

Step3. Press "^" or "\" to change the brightness value.



### **Backlight Dim Time**

This function is used to set the time for the backlight to be dimmed to the lowest brightness. For example, if the backlight dim time is set to 15 seconds, the backlight will remain at selected brightness for 15 seconds and then dim.

Step1.	Select "Display Adjustment" on the "Screen	Screen Display Setti
	Display Setting" screen and press "OK".	Adjusting Date/Time
		Run Indicator Brightness

Screen Display Setting	(Mon) 16:30
Adjusting Date/Time	
Run Indicator Brightness	
Display Adjustment	
Temperature	
Language Setting	
OK Select	🕤 Back

### **Screen Display Setting**

Select "Backlight Dim" and press "OK". Step2. Display Adjustment : 08 Brightness Backlight OFF : 10 min **OK** Select Press " $\label{eq:press}$  " or "  $\label{eq:press}$  " to select the dim time Step3. Backlight Dim intervals and press "OK". The item changes as 5 Seconds follows: "5 seconds"  $\leftrightarrow$  "15 seconds"  $\leftrightarrow$  "30 seconds". 30 Seconds

### **Backlight Off Time**

- 1. Set backlight off time
  - Step1. Select "Display Adjustment" on the "Screen Display Setting" screen and press "OK".

	Screen Display Setting	(Mon) 16:30
	Adjusting Date/Time	
	Run Indicator Brightness	
	Display Adjustment	
	Temperature	
	Language Setting	
Ok	Select	🕤 Back

OK Select

Step2. Select "Backlight OFF" and press "OK".



🖒 Back

Step3.	Press " $^{"}$ or " $^{"}$ " to select the off time intervals	Backlight OFF	
	and press "OK".	10 min	0
	Press "∽" to return to Step2.	30 min	
		1 hour	
		Always ON	

OK Select

### Temperature

Function	Action
Unit and Width	Change temperature unit and width.
Display of Thermistor Temperature	Show/hide the thermistor temperature display on the home screen.

#### **Temperature Unit and Width**

- 1. Set temperature unit and width
  - Step1. Select "Temperature" on the "Screen Display Setting" screen and press "OK".



Step2. Press "^" or "\" to select "Unit and Width" and press "OK".

Temperature	
Unit and Width	
Display of Thermistor Temperature	
OK Select 🕤 🗅	3ack

#### Step3. Press "<" or ">" to select unit or width. Press " $^{"}$ or " $^{"}$ " to change the setting.

- When the unit is selected, it changes as between: °F ↔ °C.
- When the width is selected, it changes as between: 0.5 ↔ 1. (The width can be set only when the unit is °C.)



After making all settings, select "OK" and press "OK", the screen returns to Step2.

#### NOTE:

• Once the unit is changed, the preset temperature upper/lower limit will be invalid, please set it again(refer to "Temperature Range Restriction").

### **Display of Thermistor Temperature**

- 1. Set thermistor temperature display
  - Step1. Select "Temperature" on the "Screen Display Setting" screen and press "OK".



Step2. Press "^" or "\" to select "Display of Thermistor Temperature" and press "OK".

Temperature	
Unit and Width	
Display of Thermistor Tempera	ature
OK Select	∽ Back

Step3. Press "∧" or "∨" to select the setting and press "OK". Press "⊃" to return to Step2.





The icon indicates that the thermistor temperature is set to be displayed.

### Language Setting

This function is to change the displayed language. Selectable language: English, French, Dutch, Italian, Spanish, Portuguese, German, Danish, Greek, Croatian, Czech, Polish, Romanian.

- 1. Set display language
  - Step1. Select "Language Setting" on the "Screen Display Setting" screen and press "OK".



Step2. Press "∧" or "∨" to select the language and press "OK". Press "⊖" to return to "Screen Display Setting" screen.

Language Se	tting
English	$\bigcirc$
Français	
Deutsch	•
Italiano	
Español	
OK Select	∽ Back

### **Keypad Touch Sound**

- This function is to turn ON/OFF the touch sound of keypad on wired remote controller. 1. Set keypad touch sound
- Step1. Select "Keypad Touch Sound" on the "Screen Display Setting" screen and press "OK".



Step2. Press "∧" or "∨" to select the sound volume and press "OK". Press "℃" to return to "Screen Display Setting" screen.

Keypad Touch Sound	
ON	
OFF	$\bigcirc$
OK Select	🖒 Back

### **10.5 Service & Installation Screen**

Service & Installation menu is protected by a password.

Step1. Select "Service & Installation" on "Menu" screen and press "OK".



Step2. Press "^", "\", "<", or ">" to input the password. Press ">" to select "OK" and press "OK" to enter Service & Installation menu screen.



### **Password Setting**

The default user password can be changed. If you forget the changed user password, a supervisor password can be used to reset the user password again. The supervisor password is "5567". The password input effective time can be set also.

If the password input effective time has been set, then the password is required to be entered only once during the password effective time.

- 1. Change Password
  - Step1. Select "Password Setting" on "Service & Installation" screen and press "OK".



Step2. Select "Change Password" and press "OK".



#### **Service & Installation Screen**

Step3.

Press "^", "⁄", "′", or ">" to set the password, select "OK" and press "OK".



Step4. Press "<" or ">" to select "Save" and press "OK" to save password.



Press "OK", the new password is saved.



- 2. Set Password Input Effective Time
  - Step1. Select "Effective Time" on "Password Setting" screen and press "OK".



Step2. Press " $\land$ " or " $\checkmark$ " to select the setting item and press "OK" to confirm the setting. The item changes as follows: "Everytime"  $\leftrightarrow$  "10 min"  $\leftrightarrow$  "30 min"  $\leftrightarrow$  "60 min"  $\leftrightarrow$  "120 min". Press " $\bigcirc$ " and it returns to Step3.



- In order to enhance the security protection, please be sure to change the default password.
- If you enter the wrong password more than 5 times, you will not be able to enter the password within 1 minute.
- The default password is "0000", and the supervisor code is "5567".
- If you forget the password, use the supervisor code to change the password.
- The supervisor code can't be changed.

### **Set Contact Information**

Register a service contact (service address and service telephone number are recommended).

- 1. Register Contact Information
  - Step1. Select "Set Contact Information" on the Service & Installation screen and press "OK".

	Service & Installation (N	lon) 16:30
	Password Setting	
	Set Contact Information	
	Temperature Range Restriction	•
	Thermistor Selection	
	ECO Auto-Off	
OK	Select	🗂 Back

- Step2.
   " Set Contact Information1" screen is displayed.

   Press "<" to move cursor to font type. Press "<" or "∨" to select the font type.</td>

   \*Each time you want to change the font type, press "<" to move the cursor back to font type.</td>
- Step3. Press ">" to move cursor to the keypad. Press "^ ", "\", "<", or ">" to select the font and press "OK" to register it.(Up to 60 characters can be used for each contact information.)
- Step4. After all the characters have been set, select " Fin " and press "OK".
- Step5. "Set Contact Information2" screen is displayed, repeat Step2, Step3 and Step4.
- Step6. Select "Yes" and press "OK" to confirm the setting and Step1 is displayed. If "No" is selected , the screen returns to Step2.

	Se	t Co	nta	hct	Inf	orn	nat	ion	1			
	ABC	!	@	#	£	%		&	٨	(	)	
	abc	1	2	3	4	5	6	7	8	9	0	
	Sum 1	Q	W	Е	R	Т	γ	U	I.	0	Ρ	
	Synta	€	Α	S	D	F	G	Н	J	Κ	L	
	Sym.2	<	>	Ζ	Х	С	٧	В	Ν	Μ		
		Sp	ce	D	el.	÷	÷		F	in		
OK S	elect										5	Bac

Set Contact Information								
ABCDEFGHIJKLMNOPQRSTUVWYZ12								
ABCDEFGHIJKLMNOPQRSTUVWYZ12	ABCDEFGHIJKLMNOPQRSTUVWYZ12							
Register these contents ?								
Yes No								
OK Select	⇔ Back							

### **Temperature Range Restriction**

The temperature range can be set by the wired remote controller.

- 1. Set Temperature Range
  - Step1. Select "Temperature Range Restriction" on the Service & Installation screen and press "OK".

	Service & Installation	(Mon) 16:30
	Password Setting	
	Set Contact Information	
	Temperature Range Restriction	n :
	Thermistor Selection	
	ECO Auto-Off	
OK S	🗂 Back	

Step2. Select "Upper/Lower Limit for Cooling Operation"/"Upper/Lower Limit for Heating Operation"/ "Upper/Lower Limit for Auto mode" and press "OK".

Temperature Range Restriction		
Upper/Lower Limit for Cooling Operation		
Upper/Lower Limit for Heating Operation		
Upper/Lower Limit for Auto mode		
OK Select 🗇 Back		

Step3.	Press "<", ">" to select the setting limit, then press "<", ", ", " to change the temperature value.	Upper/Lower Limit
Step4.	After value setting, select "OK" and press "OK". Press "∽" to return to Step2.	32°C 1



NOTE:

• Please make sure that the upper limit value is equal to or greater than the lower limit value.

### **Thermistor Selection**

This function is to select wired remote controller thermistor or indoor unit thermistor as the room temperature.

Step1. Select "Thermistor Selection" on the Service & Installation screen and press "OK".



Step2. Select the desired item and press "OK".



NOTE:

• If one of indoor unit or wired remote controller thermistor is broken, the other normal thermistor is selected automatically.

### **ECO Auto-Off**

The default Auto-off time is set at 20min, it can be changed from 20min to 120min as described below. When the timer defined by "Auto-Off Timing" elapsed, wired remote controller will turn off indoor unit.

NOTE:

- "ECO Auto-Off" maybe not available depending on the indoor unit.
- 1. Enable/Disable Auto-Off
  - Step1. Select "ECO Auto-Off" on the Service & Installation screen and press "OK".



Step2. Select "Enable/Disable Auto-Off" and press "OK".



Step3. Press "^" or ">" to select "Disable"/"Enable" and press "OK" to enable/disable Auto-Off.

Enable/Disable Auto-Off	
Disable	
Enable	
OK Select	⇔ Back

When "ECO Auto-Off" is enabled and "Standard ECO mode" is started(refer to Page 27), " and " " " are displayed on home screen.


- 2. Set Auto-Off Timing
- Step1. Select "ECO Auto-Off" on the Service & Installation screen and press "OK".



Step2. Press "\" to select "Auto-Off Timing" and press "OK".

ECO Auto-Off	
Enable/Disable Auto-Off	
Auto Off Timing	
OK Select	⇔ Back

Step3. Press "^" or "\" to change the time from 20min to 120min, then press "\" to select "OK" and press "OK".



## **10.6 Service Settings**

- The service setting items displayed in list depend on indoor unit model.
- When no operation for 2 hours on Service settings or sub settings screen, it returns to home screen.
- When the air conditioner is turned on, service setting is disabled.
- When entering each setting screen, "Please wait for a moment" screen would appear for several seconds.
- For more information of service settings, please refer to service manual of the wired remote controller.

### Installation

Step1. Select "Service Settings" on "Service & Installation" screen and press "OK".



Step2. Select "1A: Installation" and press "OK".

Service Settings	(Mon) 16:30
1A: Installation	
2C: Cleaning Settings	
3d: Cycle Operation	•
5F: Supporting Service	
7J: Diagnosis	
OK Select	🗂 Back

#### NOTE:

• Once the setting in 1A is changed, it may take some time to reconnect with the indoor unit.

#### Hotel Key Card Input contact

Step1. Select "A0: Hotel Key Card Input contact" on "1A: Installation" screen and press "OK".



 Step2.
 Press "∧" or "∨" to select the desired item and press "OK".

 Press "○" to return to Step1 after reconnection.



### **Service Settings**

### **Operation Mode Lock**

Step1. Select "A1: Operation Mode Lock" on "1A: Installation" screen and press "OK".



Step2. Press "∧" or "∨" to select the desired item and press "OK". The lock result of each item is as follow.

•: Selectable + Default value o: Selectable -: Unselectable

Setting item	Auto	Heat	Dry	Cool	Fan
01: Normal Mode	•	0	0	0	0
02: Cooling Lock	-	-	0	•	0
03: Heating Lock	-	•	-	-	0

	A1: Operation Mode Lock	
	01: Normal Mode	
	02: Cooling Lock	
	03: Heating Lock	
OK Select		🕁 Back
OK Select	03: Heating Lock	⊖ Back

Press "<sup>←</sup>]" to return to Step1 after reconnection.

#### NOTE:

• The operation lock setting will remain unchanged after the unit is turned off.

### Auto Restart after Power failure

Step1. Select "A2: Auto Restart after Power failure" on "1A: Installation" screen and press "OK".



 Step2.
 Press "∧" or "∨" to select the desired item and press "OK".

 Press "℃" to return to Step1 after reconnection.



### **Static Pressure Selection**

Step1.

Select "A5: Static Pressure Selection" on "1A: Installation" screen and press "OK".



Step2. Press " $^{"}$  or " $^{"}$  to select the desired item and press "OK". Press "<sup>←</sup>]" to return to Step1 after reconnection.

	A5: Static Pressure Selection	
	01: Standard pressure	
_	02: Medium Pressure	
	03: High Pressure	
OK Select		🖒 Bao

### **Capacity Limitation**

Step1. Select "A6: Capacity Limitation" on "1A: Installation" screen and press "OK".

1A: Installation (Mon) 16:30
A0: Hotel Key Card Input contact
A1: Operation Mode Lock
A2: Auto Restart after Power failure
A5: Static Pressure Selection
A6: Capacity Limitation
OK Select 5 Back

Press " $\!\!\! \wedge$  " or " $\!\!\! \vee$  " to select the desired item and Step2. press "OK". Press "<sup>←</sup>]" to return to Step1 after reconnection.

	A6: Capacity Limitation	1
	01: Normal	$\bigcirc$
	02: Limited Capacity	
OK Select		🕤 Back

### **Drain Pump Test**

Step1.

1. Select "A7: Drain Pump Test" on "1A: Installation" screen and press "OK".



Step2. Select "Yes" and press "OK" to start drain pump test. Press "<sup>C</sup>" to return to Step1 after reconnection.

	Start drain pump test now	?
A	Vice Consul	
A	Yes Cancel	
A <del>x. oa</del> .	s Leak Sensor Reset	

### **Connection of Gas Leak Sensor**

Step1. Select "A8: Connection of Gas Leak Sensor" on "1A: Installation" screen and press "OK".



Step2. Press "^" or "∨" to select the desired item and press "OK".
Press "⊖" to return to Step1 after reconnection.

01: Not Cor	inected	3
02: Connec	ted	_
OK Select		<ul><li>← Bac</li></ul>

### **Gas Leak Sensor detection time**

Step1.

Select "A9: Gas Leak Sensor detection time" on "1A: Installation" screen and press "OK".

	1A: Installation (Mon) 16:30	
	A7: Drain Pump Test	
	A8: Connection of Gas Leak Sensor	
	A9: Gas Leak Sensor detection time	
	AA: Gas Leak Sensor Reset	
	Reset 1A: Installation	
ОК	Select 🖕 Back	

Press " $\!\!\! \wedge \!\!\! "$  or " $\!\!\! \vee \!\!\! "$  to select the desired item and Step2. press "OK". Press "∽" to return to Step1 after reconnection.

A9: Gas Leak Sensor d	etection time
01: 20 sec	$\bigcirc$
02: 40 sec	
Colored	6 P
OK Select	D Bad

#### **Gas Leak Sensor Reset**

Select "AA: Gas Leak Sensor Reset" on "1A: Step1. Installation" screen and press "OK".



Step2. Select "Yes" and press "OK" to reset gas leak sensor. Press "<sup>()</sup>" to return to Step1 after reconnection.



#### NOTE:

This setting is only available when the indoor unit reports Alarm Code 041(Gas Leak Error), in • other case, it is unavailable to set and displays with an icon "O".

### **Reset 1A: Installation**

Step1. Select "Reset 1A: Installation" on "1A: Installation" screen and press "OK".



Step2. Select "Yes" and press "OK" to reset all settings of menu 1A. After settings are initialized, it turns to home screen.

	1A: Installation	(Mon) 16:30
	Reset all settings of menu 1A?	
A	Yes Cancel	
OK Select		🕤 Back

### **Cleaning Settings**

Step1. Select "Service Settings" on "Service & Installation" screen and press "OK".

Service & Installation	(Mon) 16:30
Service Settings	
	•
OK Select	🗂 Back

Step2. Select "2C: Cleaning Settings" and press "OK".

	Service Settings	(Mon) 16:30
	1A: Installation	
	2C: Cleaning Settings	
	3d: Cycle Operation	•
	5F: Supporting Service	
	7J: Diagnosis	
OK	Select	🕤 Back

### **Outdoor unit FrostWash**

Step1.

 Select "C0: Outdoor unit FrostWash" on "2C: Cleaning Settings" screen and press "OK".

	2C: Cleaning Settings (N	lon) 16:30
	C0: Outdoor unit FrostWash	
	C1: Time for Filter Sign Display	
	C2: FrostWash Time Setting	
	Reset 2C: Clean	
OK S	elect	🕤 Back
_		

Step2. Select "Yes" and press "OK" to launch Frostwash cleaning of outdoor unit. Then it returns to Step1.

	2C: Cleaning Settings	(Mon) 16:30
C C R	Launch FrostWash cleaning on the outdoor unit, with its fan motor rotation reversal? Yes Cancel	
OK Select		🕤 Back

### **Time for Filter Sign Display**

Step1. Select "C1: Time for Filter Sign Display" on "2C: Cleaning Settings" screen and press "OK".



Step2. Press "\" or "\" to change the cumulative amount of time the air conditioner takes to display the filter cleaning recommendation sign, then press "\" to select "OK" and press "OK". Then it returns to Step1. The cumulative time of adjustment value is as C1: Time for Filter Sign Display

follow:		
Adjustment value	Time to display filter sign	
-1	100Hr	
0	200Hr (default)	
1	300Hr	
2	400Hr	

### **Service Settings**

## **FrostWash Time Setting**

Step1. Select "C2: FrostWash Time Setting" on "2C: Cleaning Settings" screen and press "OK".



Step2. Press "∧" or "∨" to change the indoor unit auto FrostWash startup time, then press ">" to select "OK" and press "OK". Then it returns to Step1. Adjustment value of cumulative air conditioner time until execution of indoor unit auto FrostWash is as follow.

Adjustment value	Time to do auto FrostWash
1	2 Hr
2	6 Hr
3	10 Hr
4	20 Hr
5	42 Hr(Default)
6	60 Hr
7	84 Hr
8	90 Hr
9	100 Hr
10	120 Hr
11	140 Hr
12	160 Hr
13	180 Hr
14	200 Hr
15	250 Hr



### **Reset 2C: Clean**

Step1. Select "Reset 2C: Clean" on "2C: Cleaning Settings" screen and press "OK".



Step2. Select "Yes" and press "OK" to reset all settings of menu 2C. After settings are initialized, it turns to home screen.



## **Cycle Operation**

Step1. Select "Service Settings" on "Service & Installation" screen and press "OK".

Service & Installation	(Mon) 16:30
Service Settings	
OK Select	⇔ Back

Step2. Select "3d: Cycle Operation" and press "OK".

	Service Settings	(Mon) 16:30
	1A: Installation	
	2C: Cleaning Settings	
	3d: Cycle Operation	
	5F: Supporting Service	
	7J: Diagnosis	
OK S	elect	🗂 Back

### **Defrost mode Selection**

Step1. Select "E0: Defrost mode Selection" on "3d: Cycle Operation" screen and press "OK".



 Step2.
 Press "∧" or "∨" to select the desired item and press "OK".

 Press "∽" to return to Step1.



### **Thermistor Calibration for Cooling**

Step1. Select "E1: Thermistor Calibration for Cooling" on "3d: Cycle Operation" screen and press "OK".



Step2. Press "∧" or "∨" to change the thermistor calibration for cooling, then press ">" to select "OK" and press "OK". Then it returns to Step1.



### **Thermistor Calibration for Heating**

Step1. Select "E2: Thermistor Calibration for Heating" on "3d: Cycle Operation" screen and press "OK".



Step2. Press "^" or "\" to change the thermistor calibration for heating, then press "\" to select "OK" and press "OK". Then it returns to Step1.



## Fan Speed at Cooling Thermo-OFF

Step1. Select "E3: Fan Speed at Cooling Thermo-OFF" on "3d: Cycle Operation" screen and press "OK".



Step2. Press "∧" or "∨" to select the desired item and press "OK". Press "⊖" to return to Step1.



### Fan Speed at Heating Thermo-OFF

Step1. Select "E4: Fan Speed at Heating Thermo-OFF" on "3d: Cycle Operation" screen and press "OK".



Step2. Press "∧" or "∨" to select the desired item and press "OK". Press "╰" to return to Step1.

E4: Fan Speed at Heating Tl	nermo-OFF
01: Pattern 1	$\overline{\bigcirc}$
02: Pattern 2	
03: Pattern 3	
OK Select	∽ Back

#### NOTE:

This setting is available only for multi-model, and it needs to take a long time to get information from indoor unit. If the setting is not displayed on "3d: Cycle Operation" screen, please press
 ">" to return to "Service Setting" screen, wait for a while and go to "3d: Cycle Operation" screen again.

### **Reset 3d: Cycle Operation**

Step1. Select "Reset 3d: Cycle Operation" on "3d: Cycle Operation" screen and press "OK".



Step2. Select "Yes" and press "OK" to reset all settings of menu 3d. After settings are initialized, it turns to home screen.

R	Reset all settings of menu 3d? Yes Cancel	

#### **Supporting Service**

Step1.

Select "Service Settings" on "Service & Installation" screen and press "OK".

5	Service & Installation	(Mon) 16:30
Service S	Settings	
OK Select		🕤 Back

Step2. Select "5F: Supporting Service" and press "OK".

	Service Settings	(Mon) 16:30
	1A: Installation	
	2C: Cleaning Settings	
	3d: Cycle Operation	•
	5F: Supporting Service	
	7J: Diagnosis	
OK Se	lect	🕤 Back

### **Automatic Shut Off Timer**

"Automatic Shut Off Timer" is the same feature that was previously referred to as the "Run On Timer" in some of wired remote controllers and indoor unit manuals.

This function is used to automatically shut off indoor unit after a predetermined period of time has elapsed since indoor unit started operation, to prevent forgetting to stop indoor unit operation and reduce power consumption.

Step1. Select "L0: Automatic Shut Off Timer" on "5F: Supporting Service" screen and press "OK".



Step2. Press "^" or "\" to change the timer value, then press "\" to select "OK" and press "OK". Then it returns to Step1.



### **Wi-Fi Forced Reset Count**

Step1. Select "L1: Wi-Fi Forced Reset Count" on "5F: Supporting Service" screen and press "OK".



Step2. Press "^" or "\" to change the reset count, then press ">" to select "OK" and press "OK". Then it returns to Step1.



### Time For human Sensor Auto off

Step1. Select "L3: Time For human Sensor Auto off" on "5F: Supporting Service" screen and press "OK".



Step2. Press "∧" or "∨" to change the human absence detection time, then press ">" to select "OK" and press "OK". Then it returns to Step1. Adjustment value of absence time until Auto off execution is as follow.

Adjustment value	Time to do Auto off
-3	20 min
-2	30 min
-1	40 min
±0	50 min(default)
+1	60 min
+2	90 min
+3	120 min



### **Reset 5F: Supporting Service**

Step1. Select "Reset 5F: Supporting Service" on "5F: Supporting Service" screen and press "OK".



Step2. Select "Yes" and press "OK" to reset all settings of menu 5F. After settings are initialized, it turns to home screen.



### Diagnosis

Step1. Select "Service Settings" on "Service & Installation" screen and press "OK".

Service & Insta	allation (Mon) 16:30
Service Settings	
	•
OK Select	🖒 Back

Step2. Select "7J: Diagnosis" and press "OK".

-		
	Service Settings	(Mon) 16:30
	1A: Installation	
	2C: Cleaning Settings	
	3d: Cycle Operation	•
	5F: Supporting Service	
	7J: Diagnosis	
0	K Select	🕤 Back

### **Failure Indication**

Step1. Select "t0: Failure Indication" on "7J: Diagnosis" screen and press "OK".

S" 7J: Diagnosis (Mon) 16:30 10: Failure Indication 11: Outdoor unit auto-test 13: Humidity Sensor auto-test 14: Motion Sensor auto-test Reset 7J: Diagnosis Select Data

#### Step2. The failure indication screen is shown.

Code 008 042	
008 042	
042	
012	
016	
005	
	016 005

NOTE:

• Second time to go to t0 after indoor unit and wired remote controller is powered on: Failure indication screen with a "Delete".

t0: Failur	e Indication
Unit	Code
IDU	008
ODU	042
IDU	012
IDU	016
ODU	005
OK Delete	5 B

Step3. Press "OK" and a reminder shows up. Select "Yes" and press "OK" to delete all failure logs.

t0: Failure Indication	
Do you want to delete all failure logs?	
Yes Cancel	
005 005	

Step4. After completing erasing, it turns to home screen.

Erasing data in progress	
$\sum_{i=1}^{L}$	
ODU 005	

### **Outdoor unit auto-test**

Step1. Select "t1: Outdoor unit auto-test" on "7J: Diagnosis" screen and press "OK".



Step2. Select "Yes" and press "OK" to request outdoor unit auto-test. Then it returns to Step1.



### **Humidity Sensor auto-test**

Step1. Select "t3: Humidity Sensor auto-test" on "7J: Diagnosis" screen and press "OK".



Step2. Select "Yes" and press "OK" to request humidity sensor auto-test. Then it returns to Step1.

	Request Humidit auto-tes	y Sensor t	
t/	Yes	Cancel	
Reser	rə. Diagnosis		

### **Motion Sensor auto-test**

Step1. Select "t4: Motion Sensor auto-test" on "7J: Diagnosis" screen and press "OK".



Step2. Select "Yes" and press "OK" to request motion sensor auto-test. Then it returns to Step1.



### **Reset 7J: Diagnosis**

Step1. Select "Reset 7J: Diagnosis" on "7J: Diagnosis" screen and press "OK".

7J: Diagnosis	(Mon) 16:30
t0: Failure Indication	
t1: Outdoor unit auto-test	
t3: Humidity Sensor auto-test	
t4: Motion Sensor auto-test	
Reset 7J: Diagnosis	
OK Select	∽ Back

Step2. Select "Yes" and press "OK" to reset all settings of menu 7J. After settings are initialized, it turns to home screen.



## **Reset All Service Settings**

Step1. Select "Service Settings" on "Service & Installation" screen and press "OK".



Step2. Select "Reset all Service settings" and press "OK".

Service Settings	(Mon) 16:30
Reset all Service settings	
Check Menu	
OK Select	🖒 Back

Step3. Select "Yes" and press "OK" to reset all service settings. After settings are initialized, it turns to home screen.

	Reset all settings of menu Service?	
OK Selec	t	J → Back

## **10.7 Contact Information**

### **Check Menu**

This menu displays various statuses of the air conditioner.

- 1. Enter Check Menu
  - Step1. Select "Check Menu" on the "Service Settings" screen and press "OK".



Each "Check Menu" item and its function is explained in the following table.

Item	Function
Remote controller auto-test	The wired remote controller checkout process begins and various settings initialize.
Alarm History Display *	Previous alarm history data including date, time, indoor unit number, and alarm code is displayed. (30 Max) The alarm history can be deleted.*

\* Press "OK" while the alarm history is displayed, the confirmation screen for deleting the alarm history is displayed. Select "Yes" and press "OK" to delete the alarm history.

## **Contact Information**

The screen displays service contact information and the latest alarm code.

Step1.

Select "Contact Information" on the "Menu" screen and press "OK".



→Display service contact information and the	
latest alarm code.	
Press "∽" to return to the "Menu" screen.	



## 11.0 H-LINK ADAPTOR - PSC 6RAD

#### **11.1 SAFETY SUMMARY**

#### DANGER:

DO NOT pour water into the remote control switch (*hereafter called "controller"*). *This product is equipped* with electrical parts. This will cause serious electrical shock.

#### WARNING:

 DO NOT perform installation work and electrical wiring connection by yourself. Contact your distributor or dealer of HITACHI and ask then for installation work and electrical wiring by service person. The specified cable should be used to connect (i) room air conditioner and adaptor, and (ii) controller and adaptor.

#### **CAUTION:**

- DO NOT install the indoor unit, outdoor unit, controller and cable as such places as:
  - where there is oil vapor and dispersion of oil
  - where there is sulfuric environment (near the hot springs)
  - where there is a flammable gas
- where there is salty environment (near the sea)
- DO NOT install the indoor unit, outdoor unit, controller and cable within approximately 3 meters from strong electromagnetic wave radiators, such as medical equipment. In case that the controller is installed in a place where there is electromagnetic wave directradiation, shield the controller and cables by covering with the steel box and running the cable through the metal conduit tube.
- In case that there is electric noise at the power source for the indoor unit, provide a noise filter.

### 11.2 INSTALLATION WORK

#### Before installation

Check the contents and the number of the accessories in the packing.



2 connectors for H-Link connection	S)	
2 tapping screws for attaching to wall	(100000	φ3.0 x 10mm
2 screws for attaching to wooden wall		φ3.1 x 16mm

- 1) RAC adaptor can be installed to the wall as well as on the air conditioner itself
- 2) Install RAC adaptor in the vertical surface as shown below.

#### Upper side



Bottom side

- 3) Installation procedure
  - a) When installing to the wall.
    - Fix the adaptor with 2 screws. Tapping screw is for metal surface, and other screw is for wooden surface.



 When using the cover It can be installed at the right and left side of room air conditioner. Fix the cover and RAC adaptor with the two-sided tape (accessory).

# CONTROL AND FUNCTION



- b) When installing on the room air-conditioner
  - In case that it cannot be installed to the wall due to the space or material problem, install the RAC adaptor with the two-sided tape (accessory) on the room air-conditioner.
    - Confirm if the piping cover of the unit can be removed when performing the service maintenance, and then fix the RAC adaptor in the side of room air-conditioner with two-sided tape. (Available at the right as well as left side)
    - ii) Clean the surface to be installed with a dry cloth.



#### NOTE:

- Consider the following points since the adhesiveness changes according to the environmental conditions (temperature, humidity etc)
- The adhesiveness is decreased when there is humidity or oil.
- Warm the adhesive part and installation place of the twosided tape to avoid the decrease of the adhesiveness in case the ambient temperature is low.
- DO NOT touch the adhesive part by fingers nor re-attach it many times. The adhesiveness has decreased and the RAC adaptor may fall off.
- DO NOT apply any force within 24 hours after installation.

### 11.3 ELECTRICAL WIRING

#### System configuration



#### CAUTION:

- Turn OFF the power supply of the room air-conditioner of the central control device when performing the wiring work
- DO NOT run all the H-LINK cable or power supply cable along the other signal cable, or malfunction may occur due to the noise, etc. If it is required to run along the other transmission cable, separate the cable more than 30cm, or run the cable through the metal tube and earth the tube.
- Follow local codes and regulations when performing electrical wiring and earth wiring.
- Transmissions cable used in H-LINK shall be 2 cores cable (0.7mm<sup>2</sup> to 1.25mm<sup>2</sup> for model: VCTF, VCT, CVV, MVVX, CVVX, VVR, VVF) or 2 cores twisted pair cable (model: KPEV, KPEV-Spec). Total length of cable shall be below 1000mm.
- DO NOT use wire with more than 3 cores.

# **CONTROL AND FUNCTION**

#### Internal components and Wiring connections

Check the contents and the number of the accessories in the packing.

- Access
  - Open the cover by removing the 1 and 2 screws.



Wiring Connection

Connection with Room Air-Conditioner

- i) Remove the front cover of the room airconditioner and the cover of electrical box.
- ii) The cable attached with the connector of the RAC adaptor shall be connected with the connector of indoor PCB
- iii) Install the electrical box cover paying attention not to clamp the cable. Read the installation manual of each room air-conditioner for confirming how to connect and how to assemble the cable of the RAC adaptor.

#### CAUTION:

- Disconnect the power plug before performing this work
- Turn OFF the break power source in case the power is supplied from the outdoor unit.

Connection of Transmission Cable

H-LINK transmission cable connecting to RAC adaptor shall be connected to H-LINK.



#### CAUTION:

- DO NOT connect incorrect wiring. It may cause the failure of the RAC Adaptor. Especially pay attention not to apply high voltage e.g. AC400/230V.
- DO NOT perform the wiring work while power to the central station or the RAC Adaptor is still being supplied. It may cause malfunction. Turn OFF devices when performing the wiring work.
- The RAC Adaptor side cable should not overload to the connector.
- DO NOT clamp the cable when attaching the RAC adaptor cover.
- Band should not be loose and in fixed position.

#### 11.4 TEST RUN

Test run should be performed in the following after finishing the installation, wiring and setting. Refer to the installation manuals enclosed with the control system equipment.

- Confirmation of RAC Adaptor Connection Confirm if the RAC adaptor connection is recognized in the control system equipments. In case that it is not confirmed, check the transmission cable, refrigerant cycle #, indoor unit #, terminal resistance setting etc.
- 2) Registration Confirm if the RAC adaptor connection is recognized.
- Confirmation of RUN/STOP Operation. Confirm if the room air-conditioner operate correctly by RUN/STOP from the central control system equipments. Check also if the room air-conditioner operation changes correctly by each setting.

### 11.5 DRY CONTACT (SPX-WDC3) APPLICATION (SETTING BASED ON HHRC)

The dry contact system enables the operation of the air conditioner indoor unit to be controlled by using external dry contacts (with non voltage) such as card-key controller or window for facilities such as hotels.

Optional Connecting cord Accessory S	PX-WDC#	Model	DIP SW Label	CN#
Main PWB side (CN# terminal) Connecting cord SPX-WDC# Dry Contact side (no polarity)	SPX-WDC3	RAK-GJ09PHAA RAK-GJ12PHAA RAK-GJ18PHAA RAK-GJ24PHAA	-	CN6

#### Table 1 (Applicable models and related information)

• Please decide A or B type of dry contact, you can use HHRC method and more details you can refer to page 24.

Function name	Value	Layer 1	Layer 2	Layer 3
		Category	Function	Value
CardKey	Disable	1A	A0	01
	Card Key Input – A Enable			02
	Card Key Input – B Enable			03
	Reserve			04 ~ 99

#### [1] CHECK DRY CONTACT OF CARD KEY UNIT

	AIR CONDITIONER Standby	AIR CONDITIONER Operating
CARD KEY (Door Switch)	REMOVE	INSERT
Contact type A		CLOSE p o
Contact type B	CLOSE စု	

After all connection has been done as below diagram, ON the breaker and push ON button of wireless remote controller or wired remote controller to operate the air conditioner unit.

- When the CARD KEY is in insert condition, the air conditioner operation is allowable by remote controller.
- When the dry contact switch on the Card Key Unit is open (refer to diagram below for contact type a), the unit stops to operate (it takes 10 seconds to stop the unit operation after the dry contact switch on the card key turns off) and vice versa.
  When the card key is removed from the Card Key Unit, the wireless remote controller cannot be used.
- When the card key is removed from the Card Key Unit, the wired remote controller LCD display is activated; however it has no control over the unit.
- The suitable accessory Connecting Cord (accessory code#: SPX-WDC3) need to be used to connect the Card Key Unit's dry contact switch to the connector on the control board of the indoor unit. Please refer to Table 1 to select suitable accessory code# for the concerning indoor model.

# **CONTROL AND FUNCTION**



Please refer to the actual manual supplied with the optional connecting cords SPX-WDC3 for more details.

### 11.6 DISTRIBUTOR - SPX-DST1

The optional distributor is to be used together with the wired remote controller when there is a need to centralize the control of multiple indoor units using only a single wired remote controller.

A single distributor could be connected further to 3 separate distributors so that up to 13 units of indoor could be controlled by a single wired remote controller.





Specification in this document are subject to change without notice, in order that Johnson Controls Hitachi Air Conditioning Malaysia Sdn. Bhd. may bring the latest innovations to their customers.

# Johnson Controls Hitachi Air Conditioning Malaysia Sdn. Bhd.

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